

# today...



Ashish Khandpur
President and
Chief Executive Officer

Introduction and strategic overview



Woon Keat Moh
President
Color, Additives & Inks

SEGMENT STRATEGY: Color, Additives & Inks



Chris Pederson
President
Specialty Engineered Materials

SEGMENT STRATEGY: Specialty Engineered Materials



Mike Mosley
General Manager
Advanced Composites

SPOTLIGHT:

Building new platforms of scale in Advanced composites



Jamie Beggs
Senior Vice President and
Chief Financial Officer

Summary and financials



Q&A

#### Disclaimer

#### **Forward-looking statements**

Certain statements contained in or incorporated by reference into this presentation constitute "forward-looking statements" within the meaning of the Private Securities Litigation Reform Act of 1995. Forward-looking statements give current expectations or forecasts of future events and are not guarantees of future performance. They are based on management's expectations that involve 2023, business risks and uncertainties, any of which could cause actual results to differ materially from those expressed in or implied by the forward-looking statements. You can identify these statements by the fact that they do not relate strictly to historic or current facts. They use words such as "will," "anticipate," "estimate," "expect," "project," "intend," "plan," "believe" and other words and terms of similar meaning in connection with any discussion of future operating or financial condition, performance and/or sales. items, include statements relating to future actions; prospective changes in raw material costs, product pricing or product demand; future performance; estimated capital expenditures; results of current and anticipated market conditions and market strategies; sales efforts; expenses; the outcome of contingencies such as legal proceedings and environmental liabilities; and financial results.

Factors that could cause actual results to differ materially from those implied by these forward-looking statements include, but are not limited to:

- Disruptions, uncertainty or volatility in the credit markets that could adversely impact the availability of credit already arranged and the availability and cost of credit in the future;
- The effect on foreign operations of currency fluctuations, tariffs and other political, economic and regulatory risks;
- Disruptions or inefficiencies in our supply chain, logistics, or operations;
- · Changes in laws and regulations in jurisdictions where we conduct business, including with respect to plastics and climate change;
- Fluctuations in raw material prices, quality and supply, and in energy prices and supply;
- Demand for our products and services:
- Production outages or material costs associated with scheduled or unscheduled maintenance programs;
- Unanticipated developments that could occur with respect to contingencies such as litigation and environmental matters;
- Our ability to pay regular quarterly cash dividends and the amounts and timing of any future dividends;
- Information systems failures and cyberattacks;
- Amounts for cash and non-cash charges related to restructuring plans that may differ from original estimates, including because of timing changes associated with the underlying actions;
- Our ability to achieve strategic objectives and successfully integrate acquisitions, including the implementation of a cloud-based enterprise resource planning system, S/4HANA;
- · Other factors affecting our business beyond our control, including without limitation, changes in the general economy, changes in interest rates, changes in the rate of inflation, geopolitical conflicts and any recessionary conditions; and
- Other factors described in our Annual Report on Form 10-K for the year ended December 31, 2023, under Item 1A, "Risk Factors."

Any forward-looking statement speaks only as of the date on which such statement is made, and we undertake no obligation to publicly update forward-looking statements, whether as a result of new information, future events or otherwise. You are advised to consult any further disclosures we make on related subjects in our reports on Form 10-Q, 8-K and 10-K that we provide to the Securities and Exchange Commission.

#### **Use of non-GAAP measures**

This presentation includes the use of both GAAP (generally accepted accounting principles) and non-GAAP financial measures. The non-GAAP financial measures include: Adjusted Earnings Per Share, Adjusted EBITDA, Adjusted EBITDA margins and Adjusted free cash flow. Avient's chief operating decision maker uses these financial measures to monitor and evaluate the ongoing performance of Avient and each business segment and to allocate resources.

A reconciliation of each historical non-GAAP financial measure with the most directly comparable GAAP financial measure is attached to this presentation which is posted on our website at www.avient.com.

Avient does not provide reconciliations of forward-looking non-GAAP financial measures, such as outlook for Adjusted EBITDA, adjusted Free Cash Flow and Adjusted Earnings Per Share, to the most comparable GAAP financial measures on a forward-looking basis because Avient is unable to provide a meaningful or accurate calculation or estimation of reconciling items, and the information is not available without unreasonable effort. This is due to the inherent difficulty of forecasting the timing and amount of certain items, such as, but not limited to, restructuring costs, environmental remediation costs, acquisition-related costs, and other non-routine costs. Each of such adjustments has not yet occurred, are out of Avient's control and/or cannot be reasonably predicted. For the same reasons, Avient is unable to address the probable significance of the unavailable information.





# Introduction & strategic overview



**AVIENT INVESTOR DAY**December 4, 2024

# Great companies create value by...

making the whole to be greater than the sum of parts

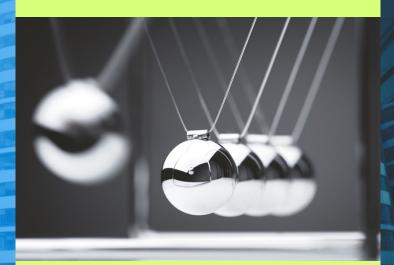


balancing the microscope and the telescope





driving disciplined processes to execute and deliver results



### Key messages

Avient is evolving to its next phase as an innovator of materials solutions to help our customers succeed, while enabling a sustainable world

# Our primary focus is on organic revenue growth and margin expansion

- Our approach is to intersect secular trends and high growth markets with our technologies to create product platforms of scale
- We have conducted extensive portfolio prioritization and identified growth vectors both to catalyze growth in our core and to build businesses in high growth markets supported by secular trends
- Margin expansion to be driven by higher volumes, profitable mix, productivity gains, use of digital tools/processes, and a pipeline of differentiated products enabled by hybridization of our technologies

#### Our strategy is enabled and driven by our focus on

(a) portfolio prioritization, (b) amplifying innovation, (c) digital for operational excellence and growth, and (d) leadership, talent and culture for the Avient of the future

# Avient at a glance...

A diversified global business with a rich portfolio of technologies

**2023 SALES** 

\$3.1B

9,000+

EMPLOYEES WORLDWIDE

**DIVIDENDS SINCE** 

2011

14 YEARS
OF CONSECUTIVE
DIVIDEND GROWTH

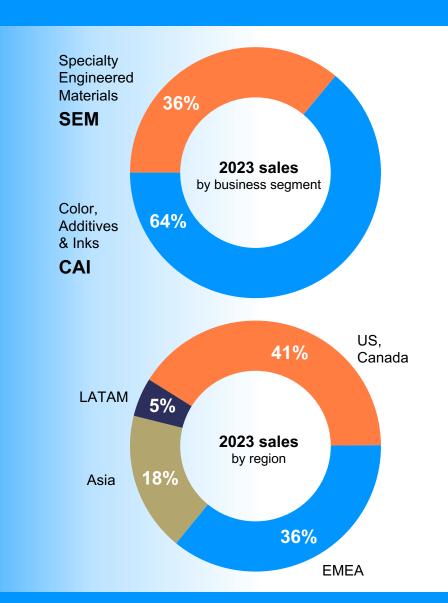
SALES FROM

**80+** 

100+

COUNTRIES

MANUFACTURING SITES, LOCATED IN 34 COUNTRIES



#### 2023 sales by end market **PACKAGING** 23% **CONSUMER** 19% **INDUSTRIAL** 16% **TRANSPORTATION** 10% **BUILDING & CONSTRUCTION** 9% **HEALTHCARE** 7% **DEFENSE** 7% **ENERGY**

5%

4%

**TELECOM** 

# The fast-changing world creating opportunities for us...

# Our customers need our help...



# **Build market-centric** solutions



# Create new businesses at scale

#### there are

- technology,
- regulatory,
- geopolitical and
- societal

secular trends that are creating high growth markets...



# Intersecting secular trends and high growth markets with our technologies to create product platforms of scale

**Housing shortage** 

**Increased power generation and distribution needs** 

driven by high performance computing and electric mobility

Heightened geopolitical tensions

Move to sustainability solutions

**Tightening regulatory environment** 

Personalized, self-administered healthcare solutions

**AVIENT GROWTH VECTORS** 

Composites for building and construction

**Composites for electrification and energy** 

Flame retardants

**Composites for Defense and law enforcement** 

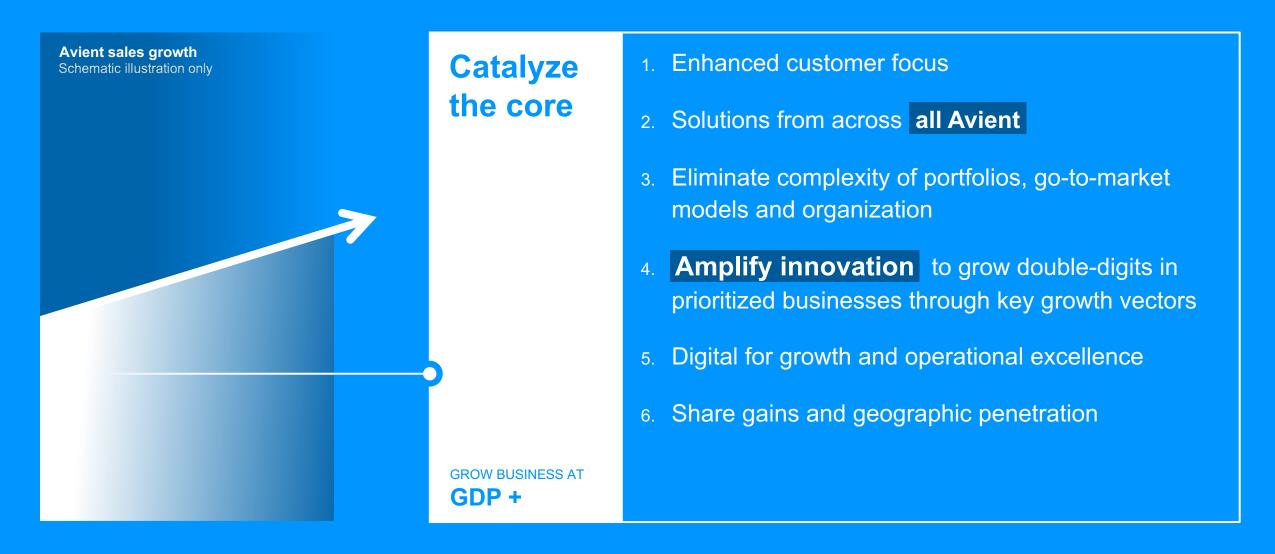
**Non-PFAS functional additives** 

**Plastic lightweighting** 

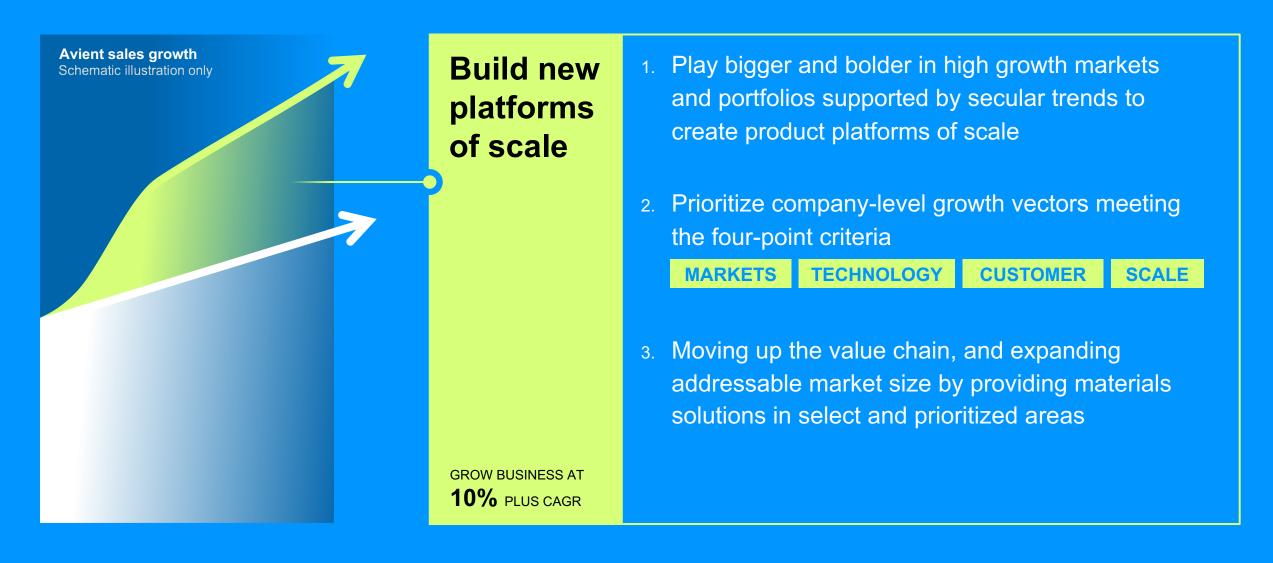
**Engineered materials for healthcare** 

**Drug delivery devices** 

## Strategic approach to drive sustainable growth



# Strategic approach to drive sustainable growth



# Catalyze the core – some examples today...

#### **Healthcare**



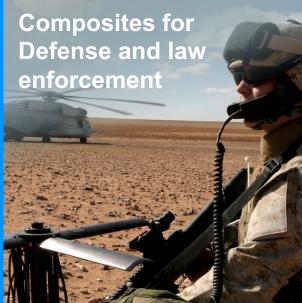
in Color, Additives and Inks presented by Woon Keat Moh



in Specialty Engineered Materials presented by Chris Pederson

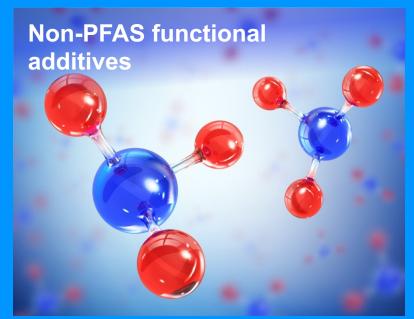


in Color, Additives and Inks
presented by Woon Keat Moh



in Specialty Engineered Materials presented by Chris Pederson

# Building new platforms of scale – some examples today...



in Color, Additives and Inks
presented by Woon Keat Moh

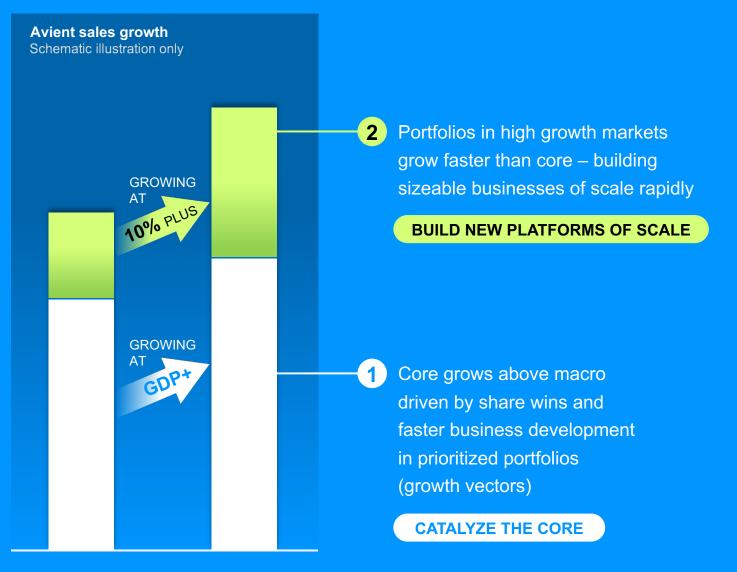


in Specialty Engineered Materials presented by Mike Mosley



in Specialty Engineered Materials presented by Mike Mosley

## Strategic approach to drive sustainable growth



- Prioritizing programs, portfolios, and resources
- Managing growth vectors differently
  - Dedicated/focused organizations
  - Right talent with new business building and scale up capability
  - Resourcing for success and playing to win
  - Have good processes and discipline
- Creating "space" for investments by reallocating resources from other portfolios and reducing costs
- More focused front-end and back-end structures and activities to ensure sustained commercial success

## Strategic drivers

To deliver sustainable growth and margin expansion



Prioritize to intersect growth and create space for investment



Innovate in prioritized areas to create differentiated product platforms of scale



Use digital tools and processes to drive efficiencies and growth



Leadership, talent and culture for the Avient of the future

Harness the 9,000 minds of Avient by driving a culture of collaboration

Portfolio prioritization & building new trajectories of growth

- Differentially categorized product portfolios at the company level
- Identified growth vectors for 2 catalyzing the core and building new businesses by playing bigger and bolder
- Making company-level investments in select portfolios to rapidly build businesses at scale



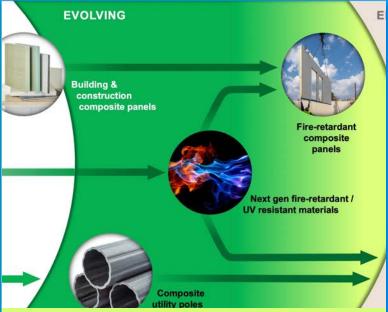
## **Amplify innovation**

Create value by amplifying and further strengthening our innovation muscle



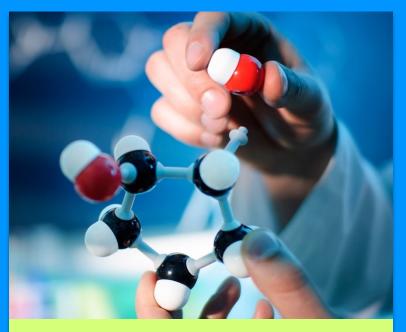


Leverage rich technologies and deep expertise from CAI and SEM across portfolios



2

Hybridize technologies to create unique and differentiated pipeline of products



3

Consolidate back-end of product innovation to create capacity and capability in R&D

## **Amplify innovation**

Building platforms for growth in composites for building and construction

color gamut

**Decking** 

reinforcements

Thermoplastic tapes

# **EXISTING Panels for Building** & Construction Thermoplastic sandwich panels **Color solutions** for decking Industry-focused

#### **EVOLVING**



**Modular flame** retardant panels Custom composite panels



Color-stable, permanent anti-stat decking Functional additives



**FFT** flake panels Surface-modified reinforcements

#### **EMERGING**



Integrated flame-retardant panels Multifunctional composite panels



Flame-retardant wood composites Novel multi-material solutions

# **Digital**









#### **Our evolution**



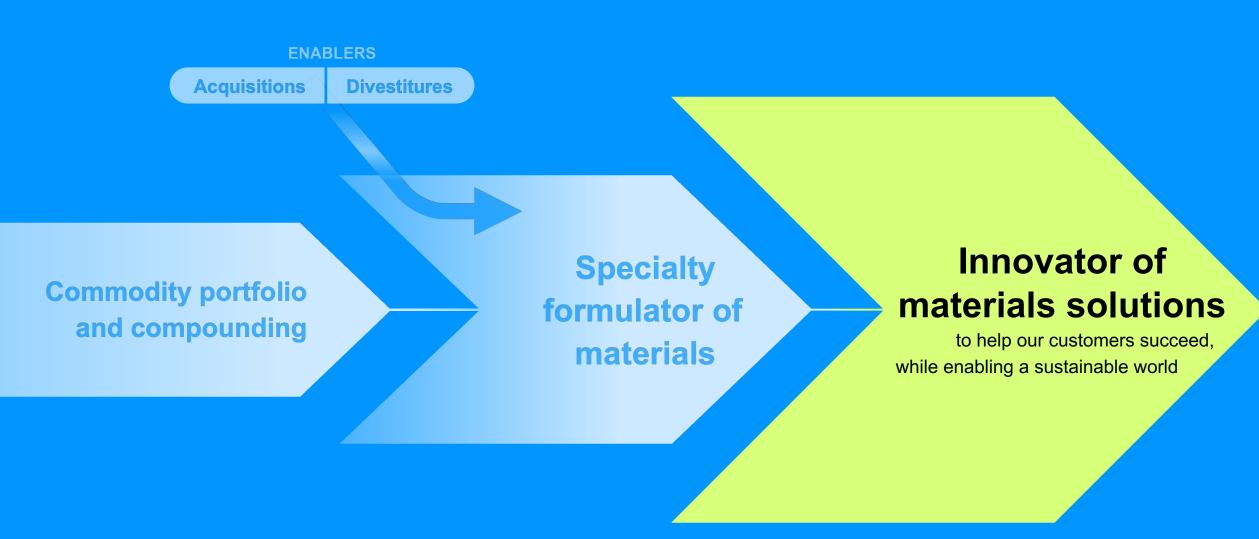
Commodity portfolio and compounding

Specialty formulator of materials

#### **OUTCOME**

Adj. EBITDA margin up from about 5% (2006) to 16% (2023)

## Our evolution...thinking differently about who we are



## Our evolution...thinking differently about who we are

#### OUR PURPOSE

is to be the...

Innovator of materials solutions to help our customers succeed, while enabling a sustainable world

from specialty formulations to

materials solutions

from products to

platforms mindset

from broad-based applications and markets to

higher focus on select platforms and markets

from M&A as a key strategy driver to

driving a largely organic strategy and complementing with M&A over time

OUR PURPOSE

# Innovator of materials solutions to help our customers succeed, while enabling a sustainable world

STRATEGIC APPROACH Intersecting high growth markets and secular trends with our technologies to create product platforms of scale

Catalyze the core

GROWING AT **GDP+** 

**Build new platforms of scale** 

GROWING
AT 10% PLUS CAGR

STRATEGIC DRIVERS



Unwavering customer focus
Global reach with a local touch



Diverse technology portfolio



Commercial excellence, financial rigor & prudence



Culture of

safety and sustainability

FOUNDATIONAL STRENGTHS



# Redesigning organizations & compensation to drive strategy

#### CAI

Colors, Additives and Inks

- Reorganized under a single global leadership for the segment
- Streamlined organization and eliminated structure and complexity to serve customers more effectively
- Disciplined sales processes, cadence, and "play to win" mentality

#### SEM

Specialty Engineered Materials

- Dedicated and focused organizations for growth vectors as needed
- Making up front focused investments in people, capex, R&D and commercialization capabilities

#### R&D

Research and Development

- Consolidated R&D expertise from businesses to resource and develop opportunities for all Avient, and to provide a pipeline of solutions to our customers, especially in prioritized areas for growth
- New CTO hired

# New business development

& marketing excellence

New SVP hired

#### Compensation

- Designed a new compensation plan rollout in 2025
- Links more directly to our strategy execution and objectives of top line and bottom-line growth

# Strong and committed team leading the change



Woon Keat Moh

SVP and President
Color, Additives and Inks



SVP and President Specialty Engineered Materials



SVP, Global Ops and Process Improvement



Jamie Beggs
SVP and
Chief Financial Officer



SVP, General Counsel and Secretary



Phil Clark

SVP and
Chief Technology Officer



Mike Irwin

SVP, New Business

Development and

Marketing Excellence



SVP and Chief Human Resources Officer



SVP Mergers & Acquisitions



Leslie Sequeira
Chief Information Officer



**Kyle Rose**VP, Corporate
Communications



# Color, Additives and Inks

SEGMENT STRATEGIC REVIEW



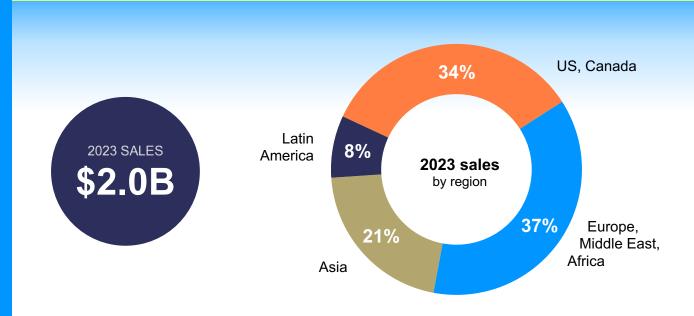
AVIENT INVESTOR DAY
December 4, 2024

### Color, Additives and Inks – an overview



Solutions provider of customized color and functionality to enhance and improve polymers

- Differentiate and enhanced aesthetic appeal of our customers' products
- Enable sustainability through our solutions
- Safeguard and preserve packaged contents
- Extend product shelf life



#### **KEY END MARKETS**



**PACKAGING** 



CONSUMER



**HEALTHCARE** 



BUILDING & CONSTRUCTION



**INDUSTRIAL** 



**TRANSPORTATION** 

#### **Our value**



we know color



color designs completed annually

400,000

color formulations

we are global



#1

manufacturing footprint in industry

550

commercial resources globally serving locally we innovate



18,000

sustainable solutions broadest portfolio in industry

14,500

additives solutions and growing

#### **Portfolio of CAI solutions**









Solid

Liquid

**Recycling solutions** 

Flame retardants

**Barrier enhancements** 

**Surface modifiers** 

**Plastisol** 

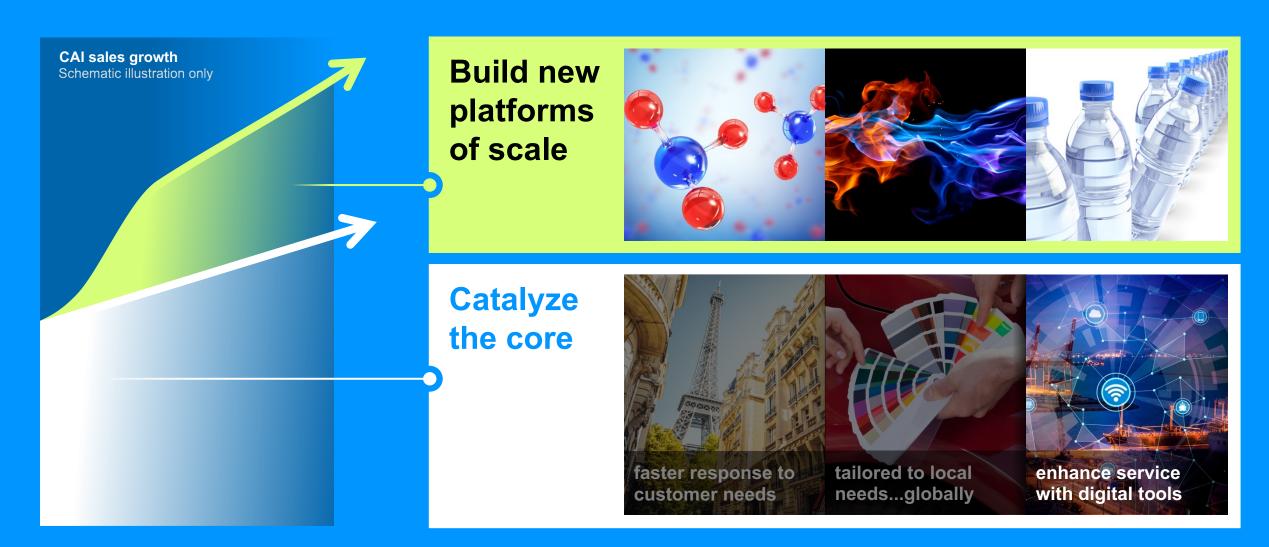
Water-based

**Bio-based** 

Silicone dispersion

**Vinyl formulations** 

# Strategic approach to drive sustainable growth



# Intersecting secular trends and high growth markets with our technologies to create product platforms of scale

**Housing shortage** 

Increased power generation and distribution needs driven by high performance computing and electric mobility

**Heightened geopolitical tensions** 

Move to sustainability solutions

**Tightening regulatory environment** 

Personalized, self-administered healthcare solutions

Composites for building and construction

Composites for electrification and energy

CAI PORTFOLIO

Flame retardants

**Composites for Defense and law enforcement** 

**Non-PFAS functional additives** 

**Plastic lightweighting** 

Engineered materials for healthcare

**Drug delivery devices** 

# Drug delivery devices



#### **\$6B** ADDRESSABLE MARKET

#### **MARKET DRIVERS & NEEDS**

- Regulatory compliance
- Reliable material quality and uninterrupted supply
- Supply chain risk mitigation
- Global reach

#### **AVIENT VALUE PROPOSITION**

- ISO 13485 accredited sites
- Globally approved raw material portfolio
- Strict change management
- Global supply

#### **AVIENT END MARKETS, APPLICATIONS**



Auto injectors



Syringes



Inhalers

#### OTHER APPLICATIONS

- In-vitro diagnostics
- Remote monitoring
- Pharma packaging
- Catheters
- Medical equipment

# Plastic lightweighting



#### **\$5B** ADDRESSABLE MARKET

#### **MARKET DRIVERS & NEEDS**

 Reducing material and energy usage

Building and

construction

- Achieving sustainability goals and objectives
- Improved product performance, structural integrity

#### **AVIENT END MARKETS, APPLICATIONS**



Wood plastic composite decking

#### **AVIENT VALUE PROPOSITION**

- Best-in-class additives for a wide range of polymer processing temperatures
- Design services to simulate foaming and mold designs

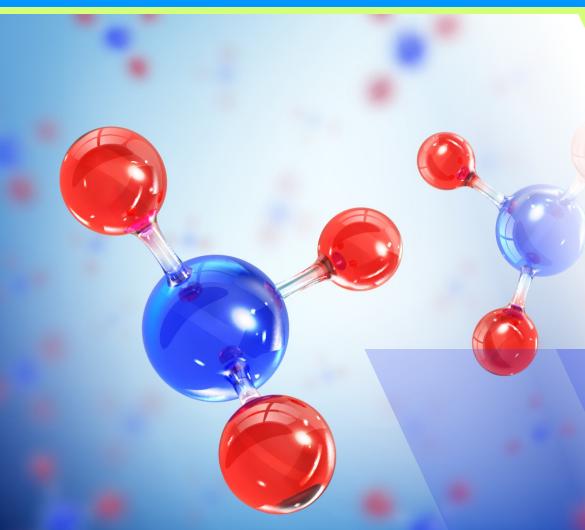


Transportation



Bottles and food packaging

#### Non-PFAS functional additives



#### **\$8B** ADDRESSABLE MARKET

#### **MARKET DRIVERS & NEEDS**

- Regulatory restrictions with the removal of PFAS in multiple end markets
- Major retailers requiring PFAS content declaration from suppliers
- Enhanced plastic properties, aesthetics and processability
- Specialized functionalities making plastics a safe option in demanding applications

#### **AVIENT END MARKETS, APPLICATIONS**



Flexible film



**Artificial turf** 



Food storage, oil containers

#### OTHER APPLICATIONS

- Electrical connectors
- Labware
- Food contact appliances

#### **Non-PFAS** additives

Building new platforms of scale



**EXISTING** 



Non-PFAS pipette tips Low retention diagnostics **EVOLVING** 



Non-PFAS polymer processing aids Enhance productivity and product quality in high volume applications



**EMERGING** 

Non-PFAS medical tubing Bio-compatible, chemical resistant & highly durable

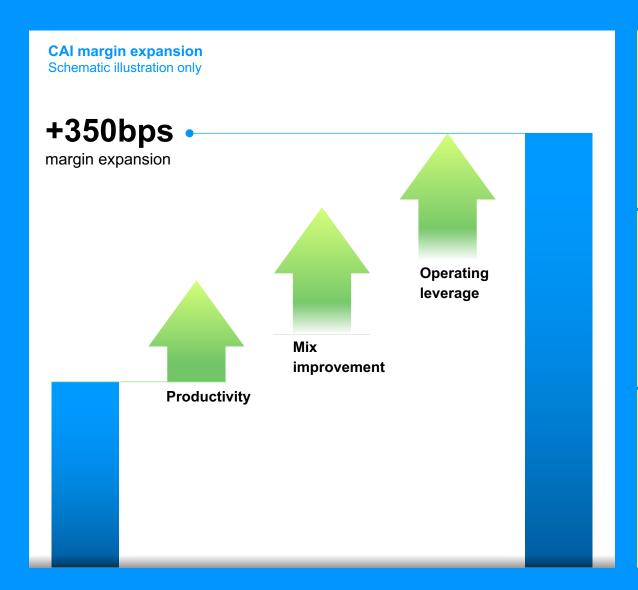


Non-PFAS flame retardants Meeting tough flame retardancy regulations



Non-PFAS solvent barrier Oil and solvent resistant

# Margin expansion opportunity





 Organic volume growth and SG&A efficiencies from prioritizing resources



Mix improvement

 Increased sales in higher margin growth platforms such as functional additives



**Productivity** 

- Plant network optimization
- Manufacturing efficiencies
- Sourcing programs

## Color, Additives and Inks – strategic drivers

What are we doing differently?









- 1 Prioritizing and expediting development and commercialization of high-growth functional additives
- 2 Driving customized growth tactics worldwide for each region
- 3 Leverage digital tools to increase operation efficiencies and enhancing customer interactions
- 4 Streamlined organization with fewer business units to reduce internal complexity and better serve customers



# Specialty Engineered Materials

SEGMENT STRATEGIC REVIEW



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# **Specialty Engineered Materials – an overview**

Go-to partner for engineered material solutions to meet our customers' most challenging applications

Product portfolio offers customized solutions to serve a range of end markets

- Defense
- Building & Construction
- Specialty Consumer

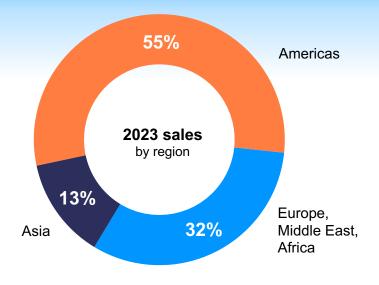
- Energy
- Transportation

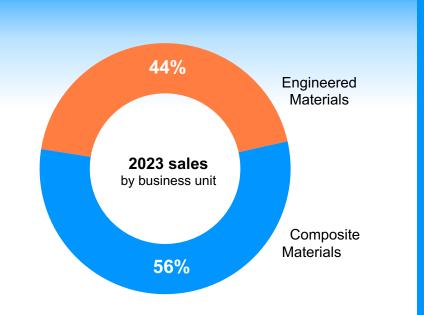
Industrial

- Healthcare
- Telecommunications

Packaging







# **Engineered materials**

#### **KEY MATERIAL ATTRIBUTES**



Strength, stiffness



Durability



Purity



Elasticity



Fire retardancy



Barrier properties



Conductivity



Color and UV stability



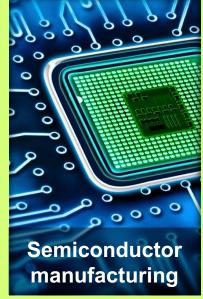
Sustainability

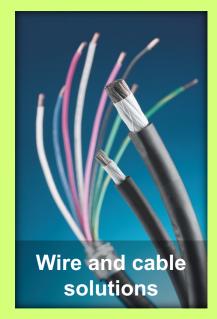


Processing ease

#### **APPLICATIONS**













# **Composite materials**

#### **KEY FORM FACTORS**













Engineered fibers

Tapes, fabrics

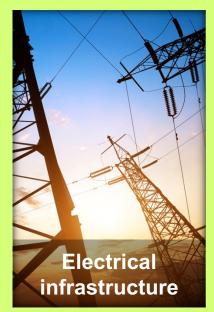
Laminates, panels

Pultruded components

Shapes

Long-fiber thermoplastics

#### **APPLICATIONS**







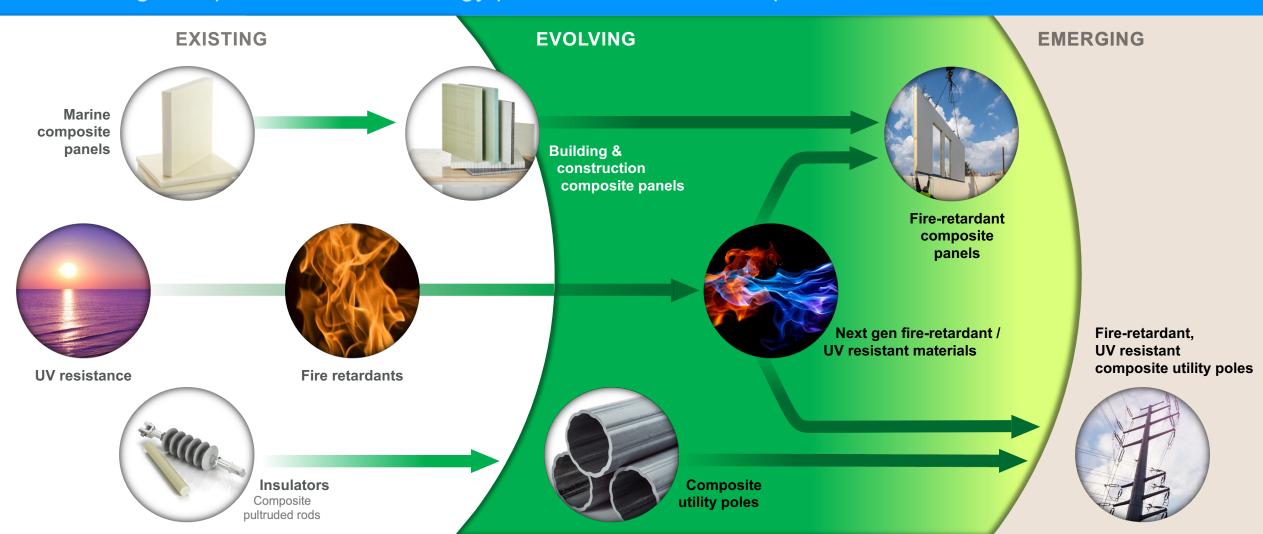






# **Technology hybridization**

Combining multiple material technology platforms to deliver unique solutions



# Intersecting secular trends and high growth markets with our technologies to create product platforms of scale

**Housing shortage** 

Increased power generation and distribution needs driven by high performance computing and electric mobility

**Heightened geopolitical tensions** 

Move to sustainability solutions

**Tightening regulatory environment** 

Personalized, self-administered healthcare solutions

SEM PORTFOLIO

Composites for building and construction

**Composites for electrification and energy** 

Flame retardants

**Composites for Defense and law enforcement** 

**Non-PFAS functional additives** 

Plastic lightweighting

**Engineered materials for healthcare** 

**Drug delivery devices** 

## **Engineered materials for healthcare**



#### **\$6B** ADDRESSABLE MARKET

- Global adoption of remote patient continuous glucose monitoring, respiratory remedies, and biopharmaceutical processes
- · Customers seek global suppliers, with required quality systems, that offer
  - Barrier properties to manage chemical ingress
  - Elasticity for conformance, patient comfort and sealing
  - Purity to manage extractables
  - Color / UV stability to differentiate products and extend life

#### **AVIENT TECHNOLOGIES, SOLUTIONS**



Continuous glucose monitors



Respiratory care



Biopharma tubing



Catheters

# Composites for Defense and law enforcement



#### **\$5B** ADDRESSABLE MARKET

- Increase in NATO countries and defense spending
- High demand for premium performance in military and law enforcement reducing the weight burden
- Strong demand for high performance helmets with capability to protect from increased threats
- Dyneema<sup>™</sup> provides the highest performance products in the market up to 20% weight savings compared to competitive products

#### **AVIENT TECHNOLOGIES, SOLUTIONS**









Shields

armor



BUILDING NEW
PLATFORMS OF SCALE IN...

# Advanced Composites



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# Composites for building and construction



#### \$20B ADDRESSABLE MARKET

- Housing shortage driving up demand for construction materials
- Composites replacing traditional materials like wood, steel
  - Avient has a strong position (decking, garage doors, ballistic panels etc.)
- New growth opportunities in prefabricated / modular construction
  - driven by lightweighting, waste reduction, and energy efficiency
- Avient differentiation is with operational velocity, manufacturing capability and added functionality with flame retardancy vital to this space

#### **AVIENT TECHNOLOGIES, SOLUTIONS**



Composite lumber reinforcement



Ballistic-resistant panels



Fire-retardant thermoplastic panels



Functional panels interiors and exteriors

# Composites for electrification and energy



poles

Turbine blade

stiffeners

Insulator

rods

Cross

arms

# Specialty Engineered Materials – end markets we serve



















## Our competitive advantage

Breadth and depth of specialty solutions

Global footprint with localized customer intimacy

Manufacturing and material formulation expertise

Quality, regulatory, and sustainability









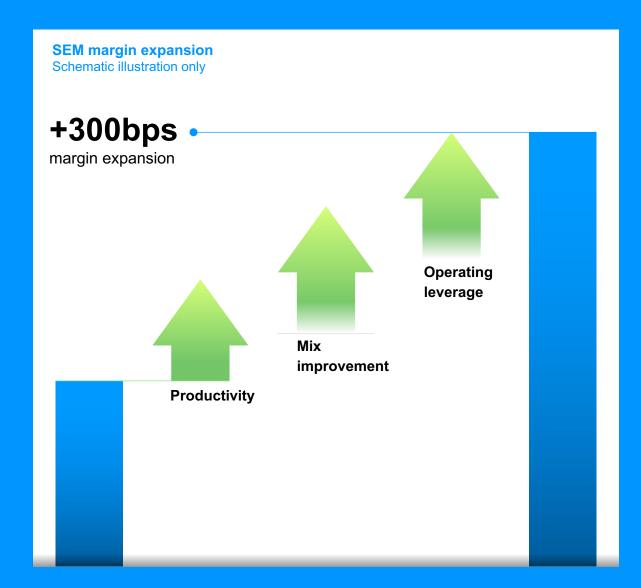
- Engineered thermoplastics, advanced elastomers, additives, fibers, composites
- Unidirectional tapes, fabrics, panels, pultrusions, shapes

- Operations in Americas, Europe and Asia
- Source materials globally, translate across regions
- Deep application knowledge and design services

- Core competencies in fiber, tape, composite lamination and pultrusion processes
- Strong material science expertise to address needs

- Strong regulatory and quality management systems
- Industry accredited sites
- Recognized sustainability ratings

# Margin expansion opportunity





 Organic volume growth and SG&A efficiencies from prioritizing resources



Mix improvement

 Increased sales in higher margin growth platforms such as composites and healthcare



#### **Productivity**

- Yield improvement
- Raw material harmonization
- Supply chain optimization

## Specialty Engineered Materials – strategic drivers

What are we doing differently?









- 1 "Catalyze the core" leverage broad technology portfolio, applications expertise, and global footprint and capabilities
- 2 Focusing on driving growth in composites building new platforms with scale and differentiated technology
- 3 Reallocate resources to highest growth markets and opportunities
- 4 Drive COGS reduction raw material actions, manufacturing, supply chain optimization



# Summary and financials



AVIENT INVESTOR DAY
December 4, 2024

#### The start of Avient's next chapter...







...building upon our foundational strengths

# ....while enabling a sustainable world

#### **ENABLERS AND OUTCOMES**



Solutions to increase recycled content and minimize plastic waste

**Enabling customers to advance** the circular economy



Solutions to reduce weight and energy consumption

Shrinking carbon footprint and decreasing emissions



Solutions to preserve and protect natural resources and human life

Making our planet a better place for all

# ...and doing our part

INDUSTRY
SUSTAINABILITY
STANDARDS











ESG \*
RATINGS
PERFORMANCE

Environmental, Social, Governance



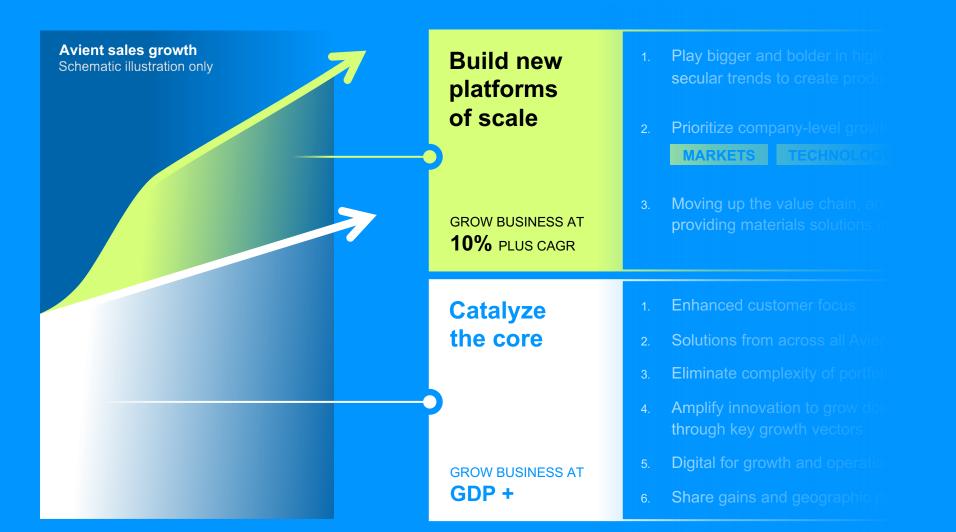






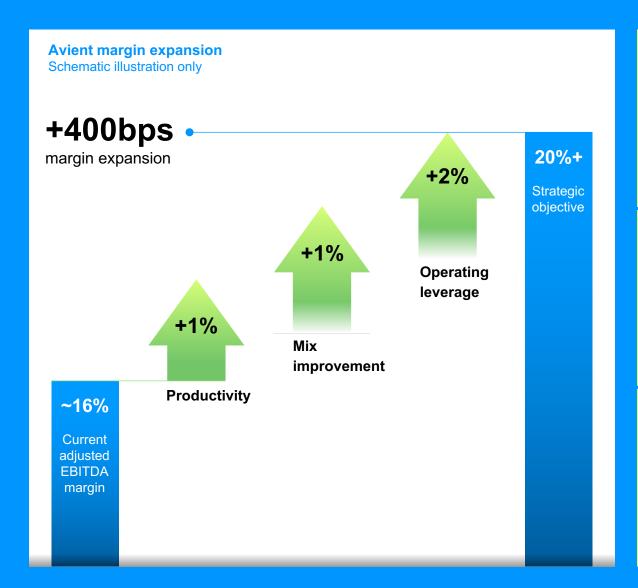


# Strategic approach to drive sustainable growth





# Pathway to 20%+ adjusted EBITDA margins





 Organic volume growth and SG&A efficiencies from prioritizing resources across the company



Mix improvement

 Increased sales in higher margin growth platforms



#### **Productivity**

- Manufacturing & sourcing efficiencies
- Footprint optimization
- Digital technologies



# Organic revenue growth with margin expansion

#### LONG TERM FINANCIAL TARGETS

+100 to +200bps
above GDP

Organic revenue growth

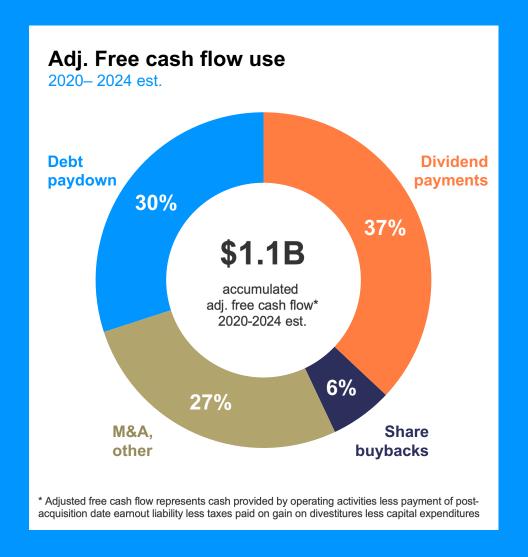
20% +

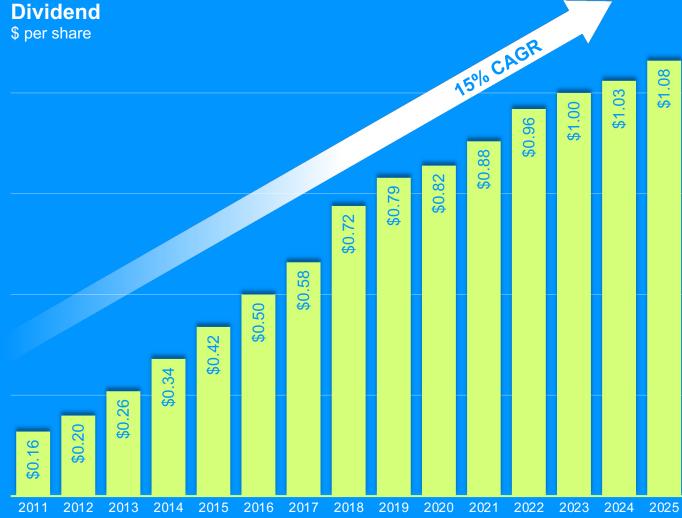
Adjusted EBITDA margin

10% +

Adjusted EPS CAGR

## History of balanced capital deployment





# Disciplined capital allocation

1 Capex	Expected annual spend between 3-5% of revenue to support investment in organic growth			
2 Dividends	Increasing each year with underlying earnings growth			
3 Debt pay down	Target net debt to adjusted EBITDA less than 2.5x			
4 Share repurchases	Opportunistic buy backs			
5 M&A	De-emphasized in near term; complement organic growth strategy with M&A over time, as needed			



## Avient is a compelling investment thesis



#### **Portfolio**

aligned to high growth market segments and secular trends





#### **Innovation**

differentiation by hybridizing technologies to create platforms at scale

# MARGIN EXPANSION and sustainable growth



#### Global reach with local touch

customer-centric focus across continents and cultures to serve locally and win globally

Broad customer base and COMPETITIVE ADVANTAGE



#### Ability to adapt & pivot to deliver results

highly motivated team with track record of operational and commercial excellence

Strong CASH GENERATION and EXECUTION



**AVIENT** 

#### **Reconciliation of Non-GAAP Financial Measures** (Unaudited) (Dollars in millions, except for per share data)

Below is a reconciliation of non-GAAP financial measures to their most directly comparable financial measures calculated and presented in accordance with GAAP. Financial information referenced here is provided to aid in reconciling back to the most comparable GAAP figures.

		December 31,			
Reconciliation to EBITDA and Adjusted EBITDA:		2006		2023	
Sales	\$	2,622.4	\$	3,142.8	
Net income from continuing operations – GAAP	\$	133.5	\$	76.3	
Income tax expense		29.7		11.0	
Interest expense, net		63.1		115.3	
Depreciation and amortization from continuing operations		57.1		188.8	
EBITDA from continuing operations		283.4		391.4	
Special items, before tax		(34.0)		114.6	
Interest expense included in special items		_		(2.3)	
Depreciation and amortization included in special items		_		(1.9)	
JV - equity income		(107.0)		_	
Adjusted EBITDA	\$	142.4	\$	501.8	
Adjusted EBITDA as a percent of sales		5.4 %	, D	16.0 %	