



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
Regulation (EC) No. 1907/2006 as amended by Regulation (EU) No. 2020/878, and
Regulation (EC) No. 1272/2008

Revision date 13-10-2026

Revision Number 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Code FO20009666
Material number(s): FO20009666DR;FO20009666EV
Product Name CORE™ DB3826A ORANGE 166 (PVCORG402)

Other means of identification

Substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use For industrial use only
Uses advised against None

1.3. Details of the supplier of the safety data sheet

Supplier

Avient Luxembourg S.à.r.l.
19 Route de Bastogne, L-9638
Pommerloch, Luxembourg
Product Stewardship
+352 26 90 50 35

For further information, please contact

E-mail address SDS.MB.Europe@avient.com

Company Phone Number +352 26 90 50 35

1.4. Emergency telephone number

Emergency Telephone (Chemtrec 24h) +44 20 3885 0382

Poison control center phone number - §45 - (EC)1272/2008	
Europe	112
Austria	Austria Poison Information Center: +43 1 406 43 43 Emergency phone number: 112
Belgium	Belgium Emergency phone number: +32 (0) 70 245 245 Emergency phone number: 112
Bulgaria	Bulgaria Emergency phone number : Hospital for Active Medical Treatment and Emergency Medicine "N.I.Pirogov" Emergency number/ fax: +359 2 9154 233
Croatia	Croatia Emergency phone number: Poison Control Center: +385 (01) 23 48 342 Emergency phone number: 112

Cyprus	Cyprus Emergency phone number: Poison Control Center: 1401
Czech Republic	Czech Republic Toxicological Information Center (TIS), Clinic of Occupational Medicine: +420 224 919 293 or +420 224 915 402 Emergency phone number: 112
Denmark	Denmark Emergency phone number: Bispebjerg Hospital: +45 82 12 12 12 Emergency phone number: 112
Estonia	Estonia Emergency phone number: Poison Information Center: 16662 Emergency phone number: 112
Finland	Finland Emergency phone number: Poison Information Center: 0800 147 111 Emergency phone number: 112
France	France: National Poison center phone number (ORFILA) : (33) 1 45 42 59 59 24/24-7/7 emergency number : ANGERS: 02 41 48 21 21 BORDEAUX: 05 56 96 40 80 LILLE: 08 00 59 59 59 LYON: 04 72 11 69 11 MARSEILLE: 04 91 75 25 25 NANCY: 03 83 22 50 50 PARIS: 01 40 05 48 48 TOULOUSE: 05 61 77 74 47
Germany	Germany Emergency phone number: +49 30 19240 (Giftnotruf Berlin)
Greece	Greece Emergency phone number: Poison Center: +30 210 77 93 777 Emergency phone number: 112
Hungary	Hungary Emergency phone number: ETTSZ (Health Toxicological Information Service): +36 80 201 199 Emergency phone number: 112
Ireland	Ireland Emergency phone number: National Poisons Information Centre, Beaumont Hospital: +353 (0)1 809 2166 (from 8.00 to 22.00)
Italy	Italy Emergency phone number: Bambino Gesù Pediatric Hospital, Rome, Piazza Sant'Onofrio: 06 6859 3726 University Hospital Foggia, Viale Luigi Pinto: 800 183 459 A. Cardarelli Hospital, Naples, Via A. Cardarelli: 081 545 3333 Umberto I Hospital, Rome, Viale del Policlinico: 06 4997 8000 A. Gemelli Hospital, Rome, Largo Agostino Gemelli: 06 305 4343 Careggi Hospital, Medical Toxicology Unit, Florence, Largo Brambilla: 055 794 7819 National Center for Toxicological Information, Pavia, Via Salvatore Maugeri: 0382 24444 Niguarda Ca' Granda, Milan, Piazza Maggiore Hospital: 02 6610 1029 Giovanni XXII Hospital, Bergamo, Piazza OMS: 00 883 300 Verona Integrated Hospital Trust, Piazzale Aristide Stefani 1: 800 011 858 Emergency phone number: 112
Latvia	Latvia Emergency phone number: Toxicology and Sepsis Clinic, Poison and Drug Information Center: +371 67042473 Emergency phone number: 112
Lithuania	Lithuania Emergency phone number: Lithuanian Poison Control and Information Center: +370(5) 2362052 or +370 687 53378 Emergency phone number: 112

Luxembourg	Luxembourg Emergency phone number: (+352) 8002 5500 Emergency phone number: 112
Malta	Malta Accident and Emergency Department phone number: 2545 4030
Netherlands	Netherlands Emergency phone number: NVIC Poison Center: +31 (0)88 755 8000 (For professionals only in case of acute poisoning).
Norway	Norway Poison Center Emergency phone number: +47 22 59 13 00
Poland	Poland Poison Information Center (Warsaw): +48226196654 Pomeranian Center of Toxicology (Gdansk): +48586821939 Sosnowiec Poison Center: +48323682210 Emergency phone number: 112
Portugal	Portugal Emergency phone number: Antivenom Information Center (CIAV): +351 800 250 250 Emergency phone number: 112
Romania	Romania Emergency phone number: Toxicological Information Center: +40 21 599 2300 Emergency phone number: 021 112
Slovakia	Slovakia Emergency phone number: National Toxicological Information Center (NTIC): 00421 (0) 2 5477 4166 Emergency phone number: 112
Slovenia	Slovenia Emergency phone number: 112
Spain	Spain Emergency phone number + 34 91 562 04 20 (for toxic emergencies only) Emergency phone number: 112
Sweden	Sweden Emergency phone number: 010-456 6700 Emergency phone number: 112
Switzerland	Switzerland Emergency phone number: 145 Outside Switzerland: +41 44 251 51 51

SECTION 2: Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Hazardous to the aquatic environment - chronic	Category 3 - (H412)
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2.2. Label elements

Hazard statements

H412 - Harmful to aquatic life with long lasting effects.

EUH208 - Contains Phenol, nonyl-, phosphite (3:1). May produce an allergic reaction.

Precautionary statements

P273 - Avoid release to the environment.

P501 - Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

2.3. Other hazards

Other hazards

Harmful to aquatic life.

PBT or vPvB properties

The mixture does not contain any substances meeting the PBT or vPvB criteria according to Regulation (EC) No 1907/2006, Annex XIII.

Endocrine Disruptor Information

The mixture contains substances $\geq 0.1\%$ that have endocrine disrupting properties according to Regulation (EC) No 1907/2006, Article 59(1) or Regulation (EU) 2017/2100 or Regulation (EU) 2018/605.

Chemical name	EU - REACH (1907/2006) - Article 59(1) - Candidate List of Substances of Very High Concern (SVHC) for Authorisation	EU - REACH (1907/2006) - Endocrine Disruptor Assessment List of Substances	Endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100(3) or Commission Regulation (EU) 2018/605(4)
Phenol, nonyl-, phosphite (3:1) (26523-78-4)	Endocrine disrupting properties	-	Endocrine disrupting properties

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Chemical name	Weight-%	REACH registration number	EC No. (Index No.)	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	Notes
Polyvinyl chloride (CAS #: 9002-86-2)	40 - 60%	No data available	-	No data available	-	-	-	-
1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich (CAS #: 68515-49-1)	40 - 60%	No data available	271-091-4	No data available	-	-	-	-
Soybean oil, epoxidized (CAS #: 8013-07-8)	1 - 3%	No data available	232-391-0	No data available	-	-	-	-
1H-Isoindol-1-one, 3,3'-(1,4-phenylenedii)mino)bis[4,5,6,7-tetra chloro- (CAS #: 5590-18-1)	0.1 - 1%	No data available	226-999-5	No data available	-	-	-	-
Phenol, nonyl-, phosphite (3:1) (CAS	0.1 - 1%	No data available	247-759-6 (015-202-00-4)	Skin Sens. 1 (H317) Aquatic Acute 1	-	-	-	-

#: 26523-78-4)				(H400) Aquatic Chronic 1 (H410)				
Titanium dioxide (CAS #: 13463-67-7)	0.1 - 1%	No data available	236-675-5	No data available	-	-	-	-
Silica, amorphous, fumed, crystalline-free (CAS #: 112945-52-5)	0.1 - 1%	No data available	-	No data available	-	-	-	-
COMP_MISC_Calcium/Zinc (S15) (CAS #: NA)	0.1 - 1%	No data available	-	No data available	-	-	-	-
Hexanoic acid, 2-ethyl-, zinc salt (2:1) (CAS #: 136-53-8)	0.1 - 1%	No data available	205-251-1 (607-230-00-6)	Repr. 1 (H360D) Eye Irrit. 2 (H319) Aquatic Chronic 3 (H412) Aquatic Acute 1 (H400)	-	1	-	-
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (CAS #: 128-37-0)	< 0.1%	No data available	204-881-4	Aquatic Chronic 1 (H410) Aquatic Acute 1 (H400)	-	1	1	-
Petroleum distillates, hydrotreated light (CAS #: 64742-47-8)	< 0.1%	No data available	265-149-8 (649-422-00-2)	Asp. Tox. 1 (H304) Skin Irrit. 2 (H315) Acute Tox. 4 (H332)	-	-	-	-
Pyrrolo[3,4-c]pyrrole-1,4-dione, 3,6-bis(4-chlorophenyl)-2,5-dihydro- (CAS #: 84632-65-5)	< 0.1%	No data available	401-540-3	No data available	-	-	-	-
Tall oil (CAS #: 8002-26-4)	< 0.1%	No data available	232-304-6	No data available	-	-	-	-
Silica, amorphous (CAS #: 7631-86-9)	< 0.1%	No data available	231-545-4	No data available	-	-	-	-
Aluminum hydroxide (Al(OH) ₃) (CAS #: 21645-51-2)	< 0.1%	No data available	244-492-7	No data available	-	-	-	-
Iron oxide (Fe ₂ O ₃) (CAS #: 1309-37-1)	< 0.1%	No data available	215-168-2	No data available	-	-	-	-
Diisooctyl phthalate (CAS #: 27554-26-3)	< 0.1%	No data available	248-523-5 (607-740-00-9)	Repr. 1B (H360FD)	-	-	-	-
Vinyl chloride (CAS #: 75-01-4)	< 0.1%	No data available	200-831-0 (602-023-00-7)	Press. Gas (H280) Flam. Gas 1 (H220) Carc. 1A (H350) Acute Tox. 4 (H302)	-	-	-	-

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate

Chemical name	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapor - mg/L	Inhalation LC50 - 4 hour - gas - ppm
1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich (68515-49-1)	No data available	16000	No data available	No data available	No data available
Soybean oil, epoxidized (8013-07-8)	No data available	19960	No data available	No data available	No data available

Chemical name	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapor - mg/L	Inhalation LC50 - 4 hour - gas - ppm
Phenol, nonyl-, phosphite (3:1) (26523-78-4)	No data available	2002	No data available	No data available	No data available
Hexanoic acid, 2-ethyl-, zinc salt (2:1) (136-53-8)	3550	5005	No data available	No data available	No data available
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (128-37-0)	No data available	2002	No data available	No data available	No data available
Petroleum distillates, hydrotreated light (64742-47-8)	No data available	2002	1.5	No data available	4500
Pyrrolo[3,4-c]pyrrole-1,4-dione, 3,6-bis(4-chlorophenyl)-2,5-dihydro- (84632-65-5)	No data available	2002	No data available	No data available	No data available
Tall oil (8002-26-4)	No data available	2002	No data available	No data available	No data available
Silica, amorphous (7631-86-9)	No data available	5005	No data available	No data available	No data available
Vinyl chloride (75-01-4)	500	No data available	No data available	No data available	No data available

This product contains one or more candidate substance(s) of very high concern (Regulation (EC) No. 1907/2006 (REACH), Article 59).

Chemical name	CAS No.	SVHC candidates
Phenol, nonyl-, phosphite (3:1)	26523-78-4	X

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Move victim to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists: Get medical advice and attention.
Skin contact	Do not try to remove solidified material from the skin. Wash skin with soap and water. Take off contaminated clothing and wash before reuse. In the case of skin irritation or allergic reactions see a physician.
Ingestion	Rinse mouth. Do NOT induce vomiting. Get medical attention if symptoms occur.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. First aider: Pay attention to self-protection.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	No information available.
Effects of Exposure	None.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media Do not use water jetstream.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical No information available.

Hazardous combustion products Decomposition products can include and are not limited to: Carbon monoxide, Carbon dioxide (CO2), Nitrogen oxides (NOx), Ammonia, Hydrogen chloride, Phosphorus oxides, Phosphine, Metal oxides

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation. Evacuate personnel to safe areas. Special danger of slipping by leaking/spilling product. See section 8 for more information.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Prevent entry into waterways, sewers, basements or confined areas. Do not allow to enter into soil/subsoil. See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling	Ensure adequate ventilation. Avoid contact with skin and eyes.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep container tightly closed in a dry and well-ventilated place. Keep cool. Protect from sunlight. Protect from moisture.
Storage class (TRGS 510)	Storage class 10.

7.3. Specific end use(s)

Risk Management Methods (RMM)	The information required is contained in this Safety Data Sheet.
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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits	This product, as supplied, contains materials that do not have reportable occupational exposure limits or are not subject to the reporting requirements of the local jurisdiction.
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Chemical name	European Union (Directives 98/24/EC and 2004/37/EC)			
Vinyl chloride (75-01-4)	TWA: 1 ppm; TWA: 2.6 mg/m³;			
Chemical name	Austria (GKV BGBl. II Nr. 330/2024)	Belgium (Royal Decree 21/01/2020)	Bulgaria (Regulation No. 13)	Croatia (Official Gazette No. 91/2018)
Polyvinyl chloride (9002-86-2)	TWA-TMW: 5 mg/m³; alveolar dust, respirable fraction STEL-KZGW: 10 mg/m³ (2 X 60 min); alveolar dust, respirable fraction	TWA: 1 mg/m³; alveolar fraction	TWA: 6.0 mg/m³; dust	TWA-GVI: 4 mg/m³; respirable dust TWA-GVI: 10 mg/m³; total dust, inhalable particles
Titanium dioxide (13463-67-7)	TWA-TMW: 5 mg/m³; alveolar dust, respirable fraction STEL-KZGW: 10 mg/m³ (2 X 60 min); alveolar dust, respirable fraction C	TWA: 10 mg/m³;	TWA: 10.0 mg/m³; respirable dust	TWA-GVI: 10 mg/m³; total dust, inhalable particles TWA-GVI: 4 mg/m³; respirable dust
Silica, amorphous, fumed, crystalline-free (112945-52-5)	TWA-TMW: 4 mg/m³; inhalable fraction	-	-	-
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (128-37-0)	TWA-TMW: 10 mg/m³;	TWA: 2 mg/m³; aerosol and vapor	TWA: 10 mg/m³; STEL: 50 mg/m³;	TWA-GVI: 10 mg/m³;
Silica, amorphous (7631-86-9)	TWA-TMW: 4 mg/m³; inhalable fraction	TWA: 3 mg/m³; alveolar fraction TWA: 10 mg/m³; inhalable fraction	TWA: 1.0 mg/m³; inhalable fraction	TWA-GVI: 1.2 mg/m³; respirable dust

Aluminum hydroxide (Al(OH)3) (21645-51-2)	TWA-TMW: 5 mg/m ³ ; respirable fraction STEL-KZGW: 10 mg/m ³ (2 X 60 min); respirable fraction	-	TWA: 10.0 mg/m ³ ; inhalable fraction TWA: 1.5 mg/m ³ ; respirable fraction	-
Iron oxide (Fe2O3) (1309-37-1)	TWA-TMW: 5 mg/m ³ ; respirable fraction STEL-KZGW: 10 mg/m ³ (2 X 60 min); respirable fraction	TWA: 5 mg/m ³ ; alveolar fraction	TWA: 5.0 mg/m ³ ;	TWA-GVI: 4 mg/m ³ ; respirable dust TWA-GVI: 5 mg/m ³ ; fume TWA-GVI: 10 mg/m ³ ; total dust, inhalable particles STEL-KGVI: 10 mg/m ³ ; fume
Diisooctyl phthalate (27554-26-3)	TWA-TMW: 5 mg/m ³ ; inhalable fraction STEL-KZGW: 50 mg/m ³ (1 X 30 min); inhalable fraction	-	-	TWA-GVI: 5 mg/m ³ ;
Vinyl chloride (75-01-4)	TWA-TMW: 1ppm; TWA-TMW: 2.6mg/m ³ ; STEL-KZGW: 8ppm(4 x 15 min); STEL-KZGW: 20mg/m ³ (4 x 15 min); C	TWA: 1 ppm; TWA: 2.6 mg/m ³ ;	TWA: 2.6 mg/m ³ ; TWA: 1 ppm;	TWA-GVI: 1 ppm; TWA-GVI: 2.6 mg/m ³ ;
Chemical name	Cyprus (Cabinet of Ministers Regulation 268/2001)	Czech Republic (Regulation 361/2007)	Denmark (BEK no. 1619 of 19/12/2024)	Estonia (Regulation No. 105)
Polyvinyl chloride (9002-86-2)	-	TWA: 5.0 mg/m ³ ; dust	-	-
1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich (68515-49-1)	-	-	TWA: 3 mg/m ³ ; STEL: 6 mg/m ³ ;	TWA: 3 mg/m ³ ; STEL: 5 mg/m ³ ;
Titanium dioxide (13463-67-7)	-	-	TWA: 6 mg/m ³ ; STEL: 12 mg/m ³ ;	TWA: 5 mg/m ³ ;
Silica, amorphous, fumed, crystalline-free (112945-52-5)	-	TWA: 0.1 mg/m ³ ; respirable fraction TWA: 4.0 mg/m ³ ;	-	TWA: 2 mg/m ³ ; respirable dust
Phenol, 2,6-bis(1,1-dimethylethyl)-4-met hyl- (128-37-0)	-	-	TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;	-
Silica, amorphous (7631-86-9)	-	TWA: 0.1 mg/m ³ ; respirable fraction TWA: 4.0 mg/m ³ ;	TWA: 1.5 mg/m ³ ; respirable STEL: 3 mg/m ³ ; respirable	TWA: 2 mg/m ³ ; respirable dust
Aluminum hydroxide (Al(OH)3) (21645-51-2)	-	TWA: 10.0 mg/m ³ ; dust	-	-
Iron oxide (Fe2O3) (1309-37-1)	-	TWA: 10 mg/m ³ ; dust	TWA: 3.5 mg/m ³ ; STEL: 7 mg/m ³ ;	TWA: 3.5 mg/m ³ ; respirable dust
Diisooctyl phthalate (27554-26-3)	-	-	TWA: 3 mg/m ³ ; STEL: 6 mg/m ³ ;	TWA: 3 mg/m ³ ; STEL: 5 mg/m ³ ;
Vinyl chloride (75-01-4)	TWA: 1 ppm; TWA: 2.6 mg/m ³ ;	TWA: 2.6 mg/m ³ ; Ceiling: 5 mg/m ³ ;	TWA: 1 ppm; TWA: 2.6 mg/m ³ ; STEL: 2 ppm; STEL: 5.2 mg/m ³ ; pSk	TWA: 1 ppm; TWA: 2.5 mg/m ³ ; STEL: 5 ppm; STEL: 13 mg/m ³ ; Sk
Chemical name	Finland (HTP-ARVOT 2025)	France (INRS ED 6443)	Germany (TRGS 900)	Germany (DFG)
Polyvinyl chloride (9002-86-2)	TWA: 1 mg/m ³ ;	-	TWA-AGW;	TWA-MAK: 0.3 mg/m ³ ; I

	respirable dust		10 mg/m ³ (2(II)); inhalable fraction TWA-AGW; 1.25 mg/m ³ (); respirable fraction	I(8); respirable fraction
Titanium dioxide (13463-67-7)	-	TWA-VME: 10 mg/m ³ ;	TWA-AGW; 10 mg/m ³ (2(II)); inhalable fraction TWA-AGW; 1.25 mg/m ³ (); respirable fraction	TWA-MAK: 0.3 mg/m ³ ; I I(8); respirable fraction
Silica, amorphous, fumed, crystalline-free (112945-52-5)	TWA: 5 mg/m ³ ;	-	TWA-AGW; 1 mg/m ³ (8(II)); inhalable fraction	TWA-MAK: 0.02 mg/m ³ ; II(8); respirable fraction
Phenol, 2,6-bis(1,1-dimethylethyl)-4-met hyl- (128-37-0)	TWA: 10 mg/m ³ ; STEL: 20 mg/m ³ ;	TWA-VME: 10 mg/m ³ ;	TWA-AGW; 10 mg/m ³ (4(II)); inhalable fraction	TWA-MAK: 10 mg/m ³ ; II (4); inhalable fraction
Petroleum distillates, hydrotreated light (64742-47-8)	-	-	TWA-AGW; ();	TWA-MAK: 5 mg/m ³ ; II(4); respirable fraction TWA-MAK: 50 ppm; II(2); TWA-MAK: 350 mg/m ³ ; II(2);
Silica, amorphous (7631-86-9)	TWA: 5 mg/m ³ ;	-	TWA-AGW; 1 mg/m ³ (8(II)); inhalable fraction	TWA-MAK: 0.02 mg/m ³ ; II(8); respirable fraction
Aluminum hydroxide (Al(OH)3) (21645-51-2)	-	-	TWA-AGW; 10 mg/m ³ (2(II)); inhalable fraction TWA-AGW; 1.25 mg/m ³ (); respirable fraction	-
Iron oxide (Fe2O3) (1309-37-1)	TWA: 5 mg/m ³ ; fume	TWA-VME: 5 mg/m ³ ; fume TWA-VME: 10 mg/m ³ ;	-	-
Vinyl chloride (75-01-4)	TWA: 1 ppm; TWA: 2.6 mg/m ³ ;	TWA-VME (restrictif): 1 ppm; TWA-VME (restrictif): 2. 59 mg/m ³ ;	TWA-AGW; 1 ppm (8(II)); TWA-AGW; 2.6 mg/m ³ (8(II));	-
Chemical name	Greece (Presidential Decrees 90/1999, 338/2001 and 212/2006)	Hungary (5/2020 ITM Decree)	Italy (Legislative Decree no. 81)	Italy (AIDII)
Polyvinyl chloride (9002-86-2)	-	TWA-AK: 1 mg/m ³ ; inhalable concentration TWA-AK: 0.5 mg/m ³ ; respirable concentration	-	TWA: 1 mg/m ³ ; respirable fraction
Titanium dioxide (13463-67-7)	TWA: 10 mg/m ³ ; inhalable fraction TWA: 5 mg/m ³ ; respirable fraction	-	-	TWA: 10 mg/m ³ ;
Phenol, 2,6-bis(1,1-dimethylethyl)-4-met hyl- (128-37-0)	TWA: 10 mg/m ³ ;	-	-	TWA: 2 mg/m ³ ; inhalable fraction and aerosol and vapor
Aluminum hydroxide (Al(OH)3) (21645-51-2)	-	-	-	TWA: 1 mg/m ³ ; respirable fraction
Iron oxide (Fe2O3) (1309-37-1)	TWA: 10 mg/m ³ ; STEL: 10 mg/m ³ ;	TWA-AK: 4 mg/m ³ ; respirable fraction	-	TWA: 5 mg/m ³ ; respirable fraction
Vinyl chloride (75-01-4)	TWA: 1 ppm; TWA: 2.6 mg/m ³ ;	TWA-AK: 2.6 mg/m ³ ; TWA-AK: 1 ppm;	TWA: 1 ppm; TWA: 2.6 mg/m ³ ;	TWA: 1 ppm; TWA: 2.6 mg/m ³ ;

Chemical name	Ireland (CoP 2024)	Latvia (Cabinet of Ministers Regulation No. 325)	Lithuania (HN 23:2011)	Luxembourg (A-N°684)
Polyvinyl chloride (9002-86-2)	TWA: 10 mg/m ³ ; total inhalable dust TWA: 1 mg/m ³ ; respirable dust; respirable fraction STEL: 30 mg/m ³ (calculated); respirable dust; respirable fraction STEL: 3 mg/m ³ (calculated); respirable dust; respirable fraction	TWA: 5 mg/m ³ ; dust	TWA-IPRD: 1 mg/m ³ ; inhalable fraction, dust TWA-IPRD: 0.5 mg/m ³ ; respirable fraction, dust	-
1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich (68515-49-1)	-	-	TWA-IPRD: 3 mg/m ³ ; STEL-TPRD: 5 mg/m ³ ;	-
Titanium dioxide (13463-67-7)	TWA: 10 mg/m ³ ; total inhalable dust TWA: 4 mg/m ³ ; respirable dust STEL: 30 mg/m ³ (calculated); respirable dust STEL: 12 mg/m ³ (calculated);	TWA: 10 mg/m ³ ;	TWA-IPRD: 5 mg/m ³ ;	-
Silica, amorphous, fumed, crystalline-free (112945-52-5)	TWA: 6 mg/m ³ ; total inhalable dust TWA: 2.4 mg/m ³ ; respirable dust STEL: 18 mg/m ³ (calculated); respirable dust STEL: 7.2 mg/m ³ (calculated); respirable dust	TWA: 1 mg/m ³ ;	-	-
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (128-37-0)	TWA: 2 mg/m ³ ; STEL: 6 mg/m ³ (calculated);	-	-	-
Silica, amorphous (7631-86-9)	TWA: 6 mg/m ³ ; total inhalable dust TWA: 2.4 mg/m ³ ; respirable dust STEL: 18 mg/m ³ (calculated); respirable dust STEL: 7.2 mg/m ³ (calculated); respirable dust	TWA: 1 mg/m ³ ;	-	-
Aluminum hydroxide (Al(OH)3) (21645-51-2)	TWA: 10 mg/m ³ ; total inhalable dust TWA: 4 mg/m ³ ; respirable dust STEL: 30 mg/m ³ (calculated); total inhalable dust STEL: 12 mg/m ³ (calculated); res	TWA: 6 mg/m ³ ;	TWA-IPRD: 6 mg/m ³ ;	-

	pirable dust			
Iron oxide (Fe ₂ O ₃) (1309-37-1)	TWA: 5 mg/m ³ ; fume TWA: 10 mg/m ³ ; total inhalable dust TWA: 4 mg/m ³ ; respirable dust STEL: 10 mg/m ³ (calculated); STEL: 12 mg/m ³ (calculated); STEL: 30 mg/m ³ (calculated);	TWA: 4 mg/m ³ ;	TWA-IPRD: 3.5 mg/m ³ ; inhalable fraction	-
Diisooctyl phthalate (27554-26-3)	TWA: 5 mg/m ³ ; STEL: 15 mg/m ³ (calculated);	-	TWA-IPRD: 3 mg/m ³ ; STEL-TPRD: 5 mg/m ³ ;	-
Vinyl chloride (75-01-4)	TWA: 1 ppm; TWA: 2.6 mg/m ³ ; STEL: 3 ppm (calculated); STEL: 7.8 mg/m ³ (calculated);	TWA: 1 ppm; TWA: 2.6 mg/m ³ ;	TWA-IPRD: 1 ppm; TWA-IPRD: 2.6 mg/m ³ ; Sk	TWA: 2.6 mg/m ³ ; TWA: 1 ppm;
Chemical name	Malta (Subsidiary Legislation 424.24)	Netherlands (Working Conditions Regulations)	Norway (FOR-2011-12-06-1358)	Poland (Legislative Journal 2018 item 1286)
Titanium dioxide (13463-67-7)	-	-	TWA: 5 mg/m ³ ; STEL: 10 mg/m ³ (value calculated);	TWA-NDS: 10 mg/m ³ ; inhalable fraction STEL-NDSch: 30 mg/m ³ ;
Silica, amorphous, fumed, crystalline-free (112945-52-5)	-	-	TWA: 1.5 mg/m ³ ; respirable dust STEL: 3 mg/m ³ (value calculated); respirable dust	-
Silica, amorphous (7631-86-9)	-	-	TWA: 1.5 mg/m ³ ; respirable dust STEL: 3 mg/m ³ (value calculated); respirable dust	TWA-NDS: 10 mg/m ³ ; inhalable fraction TWA-NDS: 2 mg/m ³ ; respirable fraction
Aluminum hydroxide (Al(OH) ₃) (21645-51-2)	-	-	-	TWA-NDS: 2.5 mg/m ³ ; inhalable fraction TWA-NDS: 1.2 mg/m ³ ; respirable fraction
Iron oxide (Fe ₂ O ₃) (1309-37-1)	-	-	TWA: 3 mg/m ³ ; STEL: 6 mg/m ³ (value calculated);	TWA-NDS: 2.5 mg/m ³ ; respirable fraction TWA-NDS: 5 mg/m ³ ; inhalable fraction STEL-NDSch: 10 mg/m ³ ; inhalable fraction STEL-NDSch: 5 mg/m ³ ; respirable fraction
Vinyl chloride (75-01-4)	-	TWA: 1 ppm; TWA: 2.6 mg/m ³ ;	TWA: 1 ppm; TWA: 2.6 mg/m ³ ; STEL: 3 ppm (value calculated); STEL: 5.2 mg/m ³ (value calculated);	TWA-NDS: 2.6 mg/m ³ ;
Chemical name	Portugal (NP 1796:2014)	Romania (Government Decision no. 1218/2006)	Slovakia (Gov. Decree 122/2024)	Slovenia (Regulation Nos. 100/2001 and 29/2024)
Polyvinyl chloride (9002-86-2)	TWA (VLE-MP): 1	-	-	-

	mg/m ³ ;			
Titanium dioxide (13463-67-7)	TWA (VLE-MP): 10 mg/m ³ ;	TWA: 10 mg/m ³ ; STEL: 15 mg/m ³ ;	TWA: 5 mg/m ³ ;	-
Silica, amorphous, fumed, crystalline-free (112945-52-5)	-	-	Ceiling: 0.3 mg/m ³ ; solid aerosol	TWA: 4 mg/m ³ ; inhalable fraction, gel
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (128-37-0)	TWA (VLE-MP): 2 mg/m ³ ; inhalable fraction; vapor	-	-	TWA: 10 mg/m ³ ; inhalable fraction STEL: 40 mg/m ³ ; inhalable fraction
Silica, amorphous (7631-86-9)	-	-	Ceiling: 0.3 mg/m ³ ; solid aerosol	TWA: 4 mg/m ³ ; inhalable fraction, gel
Aluminum hydroxide (Al(OH) ₃) (21645-51-2)	TWA (VLE-MP): 1 mg/m ³ ; respirable fraction	-	TWA: 1.5 mg/m ³ ; respirable fraction, dust TWA: 4 mg/m ³ ; inhalable dust	-
Iron oxide (Fe ₂ O ₃) (1309-37-1)	TWA (VLE-MP): 5 mg/m ³ ; respirable fraction	TWA: 5 mg/m ³ ; dust and fume STEL: 10 mg/m ³ ; dust and fume	TWA: 1.5 mg/m ³ ; respirable fraction TWA: 4 mg/m ³ ; respirable fraction	-
Vinyl chloride (75-01-4)	TWA (VLE-MP): 1 ppm; TWA (VLE-MP): 2.6 mg/m ³ ;	TWA: 1 ppm; TWA: 2.6 mg/m ³ ;	TWA: 1 ppm; TWA: 2.6 mg/m ³ ; STEL: 15 ppm; STEL: 38.85 mg/m ³ ;	TWA: 1 mg/m ³ ;
Chemical name	Spain (Occupational exposure limits for chemical agents in Spain, 2025)	Sweden (AFS 2023:14)	Switzerland (MAK Values)	United Kingdom
Polyvinyl chloride (9002-86-2)	TWA-(VLA-ED): 1.5 mg/m ³ ; respirable fraction	TLV-NGV: 1 mg/m ³ ; inhalable fraction TLV-NGV: 0.5 mg/m ³ ; respirable fraction	TWA-MAK: 3 mg/m ³ ; respirable dust	TWA: 10 mg/m ³ ; inhalable dust TWA: 4 mg/m ³ ; respirable dust STEL: 30 mg/m ³ ; inhalable dust STEL: 12 mg/m ³ ; respirable dust
1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich (68515-49-1)	-	TLV-NGV: 3 mg/m ³ ; STEL (Vägledande KGV): 5 mg/m ³ ;	-	-
Titanium dioxide (13463-67-7)	TWA-(VLA-ED): 10 mg/m ³ ;	TLV-NGV: 5 mg/m ³ ; total dust	TWA-MAK: 3 mg/m ³ ; respirable dust TWA-MAK: 10 mg/m ³ ; inhalable dust	TWA: 10 mg/m ³ ; total inhalable TWA: 4 mg/m ³ ; respirable STEL: 30 mg/m ³ ; total inhalable STEL: 12 mg/m ³ ; respirable
Silica, amorphous, fumed, crystalline-free (112945-52-5)	-	-	TWA-MAK: 4 mg/m ³ ; inhalable dust	TWA: 6 mg/m ³ ; inhalable dust TWA: 2.4 mg/m ³ ; respirable dust STEL: 18 mg/m ³ ; inhalable dust STEL: 7.2 mg/m ³ ; respirable dust
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (128-37-0)	TWA-(VLA-ED): 10 mg/m ³ ;	-	TWA-MAK: 10 mg/m ³ ; aerosol, inhalable dust, vapour STEL-KZGW: 40 mg/m ³ ; aerosol, inhalable dust,	TWA: 10 mg/m ³ ; STEL: 30 mg/m ³ ;

			vapour	
Petroleum distillates, hydrotreated light (64742-47-8)	-	-	TWA-MAK: 50 ppm; vapour TWA-MAK: 350 mg/m ³ ; vapour TWA-MAK: 5 mg/m ³ ; aerosol, inhalable dust STEL-KZGW: 100 ppm; STEL-KZGW: 700 mg/m ³ ;	-
Silica, amorphous (7631-86-9)	-	-	TWA-MAK: 4 mg/m ³ ; inhalable dust	TWA: 6 mg/m ³ ; inhalable dust TWA: 2.4 mg/m ³ ; respirable dust STEL: 18 mg/m ³ ; inhalable dust STEL: 7.2 mg/m ³ ; respirable dust
Aluminum hydroxide (Al(OH) ₃) (21645-51-2)	TWA-(VLA-ED): 1 mg/m ³ ; respirable fraction	-	TWA-MAK: 3 mg/m ³ ; respirable dust TWA-MAK: 10 mg/m ³ ; inhalable dust	TWA: 10 mg/m ³ ; inhalable dust TWA: 4 mg/m ³ ; respirable dust STEL: 30 mg/m ³ ; inhalable dust STEL: 12 mg/m ³ ; respirable dust
Iron oxide (Fe ₂ O ₃) (1309-37-1)	TWA-(VLA-ED): 5 mg/m ³ ; dust and fume	TLV-NGV: 3.5 mg/m ³ ; respirable fraction	TWA-MAK: 3 mg/m ³ ; respirable dust	TWA: 5 mg/m ³ ; fume TWA: 10 mg/m ³ ; total inhalable TWA: 4 mg/m ³ ; respirable STEL: 10 mg/m ³ ; fume STEL: 30 mg/m ³ ; total inhalable STEL: 12 mg/m ³ ; respirable
Diisooctyl phthalate (27554-26-3)	-	TLV-NGV: 3 mg/m ³ ; STEL (Vägledande KGV): 5 mg/m ³ ;	-	TWA: 5 mg/m ³ ; STEL: 15 mg/m ³ ;
Vinyl chloride (75-01-4)	TWA-(VLA-ED): 1 ppm; TWA-(VLA-ED): 2.6 mg/m ³ ;	TLV-NGV: 1 ppm; TLV-NGV: 2.6 mg/m ³ ; STEL (Vägledande KGV): 5 ppm; STEL (Vägledande KGV): 13 mg/m ³ ; Sk	TWA-MAK: 1 ppm; TWA-MAK: 2.6 mg/m ³ ;	TWA: 1 ppm; TWA: 2.6 mg/m ³ ; STEL: 3 ppm; STEL: 7.8 mg/m ³ ;

Biological occupational exposure limits

This product, as supplied, contains materials that do not have reportable biological exposure limits or are not subject to the reporting requirements of the local jurisdiction.

Chemical name	European Union (Directive 98/24/EC)	Austria (VGÜ 2008)	Bulgaria (Regulation No. 13)	Croatia (Official Gazette No. 91/2018)	Czech Republic (Decree Nos. 181/2015 and 240/2015)
Aluminum hydroxide (Al(OH) ₃) (21645-51-2)	-	Check 60 µg/g Creatinine (urine - Aluminum after end of work day, at the end of a	-	-	-

		work week/end of the shift (-)			
Vinyl chloride (75-01-4)	-	-	1.8 mg/24h - urine (Thiodiglicolic acid) - after several work shifts	-	-
Chemical name	Denmark (BEK no. 1619 of 19/12/2024)	Finland (HTP-ARVOT 2025)	France (Decree 2009-157)	Germany (DFG)	Germany (TRGS 903)
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (128-37-0)	-	-	-	7 µg/L - BAR (end of exposure or end of shift) urine	-
Vinyl chloride (75-01-4)	-	-	-	1.5 mg/L - BAR (at the beginning of the next shift) urine	-
Chemical name	Slovenia (Regulation No. 100/2001)	Spain (Occupational exposure limits for chemical agents in Spain, 2025)	Switzerland (BAT Values)	United Kingdom	
Aluminum hydroxide (Al(OH)3) (21645-51-2)	-	-	50 µg/g creatinine (urine - Aluminum after several shifts (for long-term exposures)) 0.21 µmol/mmol creatinine (urine - Aluminum after several shifts (for long-term exposures))	-	

Information on monitoring procedures

Refer to European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) or equivalent national standard(s). Refer to European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) or equivalent national standard(s). Refer to European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) or equivalent national standard(s).

Derived No Effect Level (DNEL) - Workers

Chemical name	Oral	Dermal	Inhalation
1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich (68515-49-1)	-	41.67 mg/kg bw/day [4] [6]	5.29 mg/m³ [4] [6]
Soybean oil, epoxidized (8013-07-8)	-	1.7 mg/kg bw/day [4] [6] 10 mg/kg bw/day [4] [7]	11.9 mg/m³ [4] [6] 70 mg/m³ [4] [7]
Phenol, nonyl-, phosphite (3:1) (26523-78-4)	-	16.7 mg/kg bw/day [4] [6]	23.6 mg/m³ [4] [6]
Hexanoic acid, 2-ethyl-, zinc salt (2:1) (136-53-8)	-	2.46 mg/kg bw/day [4] [6]	17.33 mg/m³ [4] [6]
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (128-37-0)	-	0.5 mg/kg bw/day [4] [6]	1.76 mg/m³ [4] [6]
Tall oil (8002-26-4)	-	10 mg/kg bw/day [4] [6] 10 mg/kg bw/day [4] [7] 16.35 µg/cm² [5] [6] 16.35 µg/cm² [5] [7]	35.3 mg/m³ [4] [6] 35.3 mg/m³ [4] [7]
Aluminum hydroxide (Al(OH)3)	-	-	10.76 mg/m³ [4] [6]

Chemical name	Oral	Dermal	Inhalation
(21645-51-2)			10.76 mg/m ³ [5] [6]

Notes

[4] Systemic health effects.

[5] Local health effects.

[6] Long term.

[7] Short term.

Derived No Effect Level (DNEL) - General Public

Chemical name	Oral	Dermal	Inhalation
1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich (68515-49-1)	0.75 mg/kg bw/day [4] [6]	-	1.3 mg/m ³ [4] [6]
Soybean oil, epoxidized (8013-07-8)	0.8 mg/kg bw/day [4] [6] 5 mg/kg bw/day [4] [7]	5 mg/kg bw/day [4] [6] 5 mg/kg bw/day [4] [7]	2.8 mg/m ³ [4] [6] 17.5 mg/m ³ [4] [7]
Phenol, nonyl-, phosphite (3:1) (26523-78-4)	1.67 mg/kg bw/day [4] [6]	-	11.8 mg/m ³ [4] [6]
Hexanoic acid, 2-ethyl-, zinc salt (2:1) (136-53-8)	1.23 mg/kg bw/day [4] [6]	-	4.27 mg/m ³ [4] [6]
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (128-37-0)	0.25 mg/kg bw/day [4] [6]	-	0.435 mg/m ³ [4] [6]
Tall oil (8002-26-4)	5 mg/kg bw/day [4] [6] 5 mg/kg bw/day [4] [7]	5 mg/kg bw/day [4] [6] 5 mg/kg bw/day [4] [7] 8.18 µg/cm ² [5] [6] 8.18 µg/cm ² [5] [7]	8.7 mg/m ³ [4] [6] 8.7 mg/m ³ [4] [7]
Aluminum hydroxide (Al(OH) ₃) (21645-51-2)	4.74 mg/kg bw/day [4] [6]	-	-

Notes

[4] Systemic health effects.

[5] Local health effects.

[6] Long term.

[7] Short term.

Predicted No Effect Concentration (PNEC)

Chemical name	Freshwater	Freshwater (intermittent release)	Marine water	Marine water (intermittent release)	Air
Phenol, nonyl-, phosphite (3:1) (26523-78-4)	50 µg/L 37 mg/kg food	50 µg/L	50 µg/L 37 mg/kg food	-	-
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (128-37-0)	16.67 mg/kg food 0.199 µg/L	1.99 µg/L	16.67 mg/kg food 0.0199 µg/L	-	-

Chemical name	Freshwater sediment	Marine sediment	Sewage treatment	Soil	Food chain
Soybean oil, epoxidized (8013-07-8)	-	-	-	6.25 mg/kg soil dw	-
Phenol, nonyl-, phosphite (3:1) (26523-78-4)	0.15 mg/kg sediment dw	0.15 mg/kg sediment dw	1.8 mg/L	-	-

Chemical name	Freshwater sediment	Marine sediment	Sewage treatment	Soil	Food chain
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (128-37-0)	0.45819 mg/kg sediment dw	0.04582 mg/kg sediment dw	0.017 mg/L	0.0539 mg/kg soil dw	-

8.2. Exposure controls

Engineering controls	Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.
Personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).
Hand protection	Wear suitable gloves.
Skin and body protection	Wear suitable protective clothing.
Respiratory protection	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
Environmental exposure controls	Local authorities should be advised if significant spillages cannot be contained.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid
Physical state	Liquid
Color	orange
Odor	Slight
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
Melting point / freezing point	No data available	None known
Boiling point or initial boiling point and boiling range	No data available	
Flammability	No data available	None known
Lower and upper explosion limit/flammability limit		None known
Lower explosion limit	No data available	
Upper explosion limit	No data available	
Flash point	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
SADT (°C)	No data available	None known
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Solubility	No data available	None known
Water solubility	No data available	None known

Partition coefficient n-octanol/water (log value)	No data available	None known
Vapor pressure	No data available	None known
Density and/or relative density	No data available	None known
Bulk density	No data available	
Liquid Density	No data available	
Relative vapor density	No data available	None known
Particle characteristics		None known
Particle Size	No data available	
Particle Size Distribution	No data available	

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No information available

9.2.2. Other safety characteristics

No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under recommended storage conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Keep away from open flames, hot surfaces and sources of ignition. static discharge (electrostatic discharge). Storage near to reactive materials. Dust formation. Protect from moisture.

10.5. Incompatible materials

Incompatible materials Incompatible with strong oxidizers and with strong acids and bases (decomposes to form formaldehyde). At melt temperatures, acetal resins are incompatible with halogenated polymers such as vinyl (PVC) and any elastomers containing any halogenated polymers. At processing conditions, these materials are mutually destructive and involve rapid degradation. Even small amounts of such contaminants can cause sudden and spontaneous formaldehyde gas formation. Workplace fume well above threshold levels are a likely result. Unsafe pressurization of equipment such as extruder or mold can also result. Thoroughly purge and mechanically clean processing equipment to avoid even trace quantities of halogenated materials from coming in contact with the acetal. Prevent contamination of virgin or rework resin.

10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions.

SECTION 11: Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	No information available.
Acute toxicity	Based on available data, the classification criteria are not met.

Numerical measures of toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich (68515-49-1)	-	16000 mg/kg (Rabbit)	-
Soybean oil, epoxidized (8013-07-8)	-	> 20000 mg/kg (Rabbit)	-
Phenol, nonyl-, phosphite (3:1) (26523-78-4)	-	> 2000 mg/kg (Rabbit)	-
Hexanoic acid, 2-ethyl-, zinc salt (2:1) (136-53-8)	= 3550 mg/kg (Rat)	> 5000 mg/kg (Rabbit)	-
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (128-37-0)	-	> 2000 mg/kg (Rat)	-
Petroleum distillates, hydrotreated light (64742-47-8)	-	> 2000 mg/kg (Rabbit)	-
Pyrrolo[3,4-c]pyrrole-1,4-dione, 3,6-bis(4-chlorophenyl)-2,5-dihydro- (84632-65-5)	-	> 2000 mg/kg (Rat)	-
Tall oil (8002-26-4)	-	> 2000 mg/kg (Rat)	-
Silica, amorphous (7631-86-9)	-	> 5000 mg/kg (Rabbit)	-
Vinyl chloride (75-01-4)	500 mg/kg (Rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation	Based on available data, the classification criteria are not met.

Respiratory or skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Chemical name	European Union
Titanium dioxide (13463-67-7)	Carc. 2
Vinyl chloride (75-01-4)	Carc. 1A

Reproductive toxicity Based on available data, the classification criteria are not met.

The table below indicates ingredients above the cut-off threshold considered as relevant which are listed as reproductive toxins.

Chemical name	European Union
Hexanoic acid, 2-ethyl-, zinc salt (2:1) (136-53-8)	Repr. 1B
Diisooctyl phthalate (27554-26-3)	Repr. 1B

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disruption for human health Based on available data, the classification criteria are not met.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity Harmful to aquatic life with long lasting effects.

Aquatic toxicity

Component Information

12.2. Persistence and degradability No information available.

12.3. Bioaccumulative potential No information available.

Chemical name	Partition coefficient	Bioconcentration factor (BCF)	Trophic magnification factor (TMF)
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (128-37-0)	5.1	2500	-

12.4. Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment This product does not contain any substances that are assessed to be a PBT or a vPvB.

Chemical name	PBT and vPvB assessment
1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich (68515-49-1)	Not PBT/vPvB
Soybean oil, epoxidized (8013-07-8)	Not PBT/vPvB
1H-Isoindol-1-one, 3,3'-(1,4-phenylenediimino)bis[4,5,6,7-tetrachloro- (5590-18-1)	Not PBT/vPvB
Titanium dioxide (13463-67-7)	Not PBT/vPvB
Hexanoic acid, 2-ethyl-, zinc salt (2:1) (136-53-8)	Not PBT/vPvB
Phenol, 2,6-bis(1,1-dimethylethyl)-4-methyl- (128-37-0)	Not PBT/vPvB
Petroleum distillates, hydrotreated light (64742-47-8)	Not PBT/vPvB
Pyrrolo[3,4-c]pyrrole-1,4-dione, 3,6-bis(4-chlorophenyl)-2,5-dihydro- (84632-65-5)	Not PBT/vPvB
Tall oil (8002-26-4)	Not PBT/vPvB
Silica, amorphous (7631-86-9)	Not PBT/vPvB
Aluminum hydroxide (Al(OH)3) (21645-51-2)	Not PBT/vPvB
Iron oxide (Fe2O3) (1309-37-1)	Not PBT/vPvB
Vinyl chloride (75-01-4)	Not PBT/vPvB

12.6. Endocrine disrupting properties Based on available data, the classification criteria are not met.

12.7. Other adverse effects No information available.

PMT or vPvM properties Based on available data, the classification criteria are not met.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

SECTION 14: Transport information

Note: This material is not subject to regulation as a hazardous material for shipping

IATA

14.1 UN number or ID number Not regulated
14.2 UN proper shipping name Not regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated

14.5 Environmental hazards Not applicable

14.6 Special precautions for user
Special Provisions None

IMDG

14.1 UN number or ID number Not regulated

14.2 UN proper shipping name Not regulated

14.3 Transport hazard class(es) Not regulated

14.4 Packing group Not regulated

14.5 Environmental hazards Not applicable

14.6 Special precautions for user
Special Provisions None

14.7 Maritime transport in bulk according to IMO instruments No information available

RID

14.1 UN number or ID number Not regulated

14.2 UN proper shipping name Not regulated

14.3 Transport hazard class(es) Not regulated

14.4 Packing group Not regulated

14.5 Environmental hazards Not applicable

14.6 Special precautions for user
Special Provisions None

ADR

14.1 UN number or ID number Not regulated

14.2 UN proper shipping name Not regulated

14.3 Transport hazard class(es) Not regulated

14.4 Packing group Not regulated

14.5 Environmental hazards Not applicable

14.6 Special precautions for user
Special Provisions None

ADN

14.1 UN number or ID number Not regulated

14.2 UN proper shipping name Not regulated

14.3 Transport hazard class(es) Not regulated

14.4 Packing group Not regulated

14.5 Environmental hazard Not applicable

14.6 Special precautions for user
Special Provisions None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Germany

Water hazard class (WGK) slightly hazardous to water (WGK 1)

European Union

Authorizations and/or restrictions on use:

Use restricted. See item: 3.

This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Chemical name	Restricted substance per REACH Annex XVII	Substance subject to authorization per REACH Annex XIV
1,2-Benzenedicarboxylic acid, di-C9-11-branched	Use restricted. See entry 52[b].	-

alkyl esters, C10-rich 68515-49-1		
Phenol, nonyl-, phosphite (3:1) 26523-78-4	Use restricted. See entry 75.	-
Titanium dioxide 13463-67-7	Use restricted. See entry 75.	-
Iron oxide (Fe2O3) 1309-37-1	Use restricted. See entry 75.	-
Diisooctyl phthalate 27554-26-3	Use restricted. See entry 75. Use restricted. See entry 30.	35. 34.
Vinyl chloride 75-01-4	Use restricted. See entry 2. Use restricted. See entry 28. Use restricted. See entry 75.	-

Chemical name	European Export/Import Restrictions per (EC) 649/2012 - Annex Number
Diisooctyl phthalate 27554-26-3	I.2

International Inventories

TSCA	Complies
DSL/NDSL	Complies
ENCS	Not determined
IECSC	Complies
KECL	Complies
PICCS	Complies
AIIC	Complies
NZIoC	Complies
TCSI	Complies

15.2. Chemical safety assessment

Chemical Safety Report No information available

SECTION 16: Other information**Full text of any hazard and/or precautionary statements referred to under Sections 2-15**

H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H360D - May damage the unborn child
H400 - Very toxic to aquatic life
H410 - Very toxic to aquatic life with long lasting effects
H412 - Harmful to aquatic life with long lasting effects
P273 - Avoid release to the environment
P501 - Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable

Key or legend to abbreviations and acronyms used in the safety data sheet

List may include phrases which are not applicable to this product

ACGIH	American Conference of Governmental Industrial Hygienists
AIDII	Italian Association of Industrial Hygienists
ADN	Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Europe)
ADR	Agreement concerning the International Carriage of Dangerous Goods by Road (Europe)
AIIC	Australian Inventory of Industrial Chemicals
ATE	Acute Toxicity Estimate

ASTM	American Society for the Testing of Materials
bar	Biological Reference Values for Chemical Compounds in the Work Area
BAT	Biological tolerance values for occupational exposure
BEL	Biological exposure limits
bw	Body weight
Ceiling	Maximum limit value
CLP	Classification, Labelling and Packaging Regulation; Regulation (EC) No 1272/2008
CMR	Carcinogen, Mutagen or Reproductive Toxicant
DFG	German Research Foundation
DOT	Department of Transportation (United States)
DSL	Domestic Substances List (Canada)
ECHA	European Chemicals Agency
EC Number	European Community number
EINECS	European Inventory of Existing Chemical Substances
ELINCS	European List of Notified Chemical Substances
EmS	Emergency Schedule
ENCS	Existing and New Chemical Substances (Japan)
EPA	U.S. Environmental Protection Agency
EWC	European Waste Codes
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IBC	International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
ICAO	International Civil Aviation Organization
IECSC	Inventory of Existing Chemical Substances in China
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
ISO	International Organization for Standardization
KECI	Korean Existing Chemicals Inventory
LC50	Lethal Concentration to 50% of a test population
LD50	Lethal Dose to 50% of a test population (Median Lethal Dose)
MAK	Maximum Concentration at the Workplace
MAL	Measuring Technical Hygienic Air Needs
MARPOL	International Convention for the Prevention of Pollution from Ships
MDLPS	Ministry of Labor and Social Policy
NDSL	Non-Domestic Substances List (Canada)
n.o.s.	Not Otherwise Specified
NOAEC	No Observed Adverse Effect Concentration
NOAEL	No Observed Adverse Effect Level
NOELR	No Observable Effect Loading Rate
NZIoC	New Zealand Inventory of Chemicals
OECD	Organization for Economic Cooperation and Development
OEL	Occupational exposure limits
PBT	Persistent, Bioaccumulative and Toxic substance
PICCS	Philippines Inventory of Chemicals and Chemical Substances
PMT	Persistent, Mobile and Toxic
PPE	Personal protective equipment
QSAR	Quantitative Structure Activity Relationship
REACH	Registration, Evaluation, Authorization, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)
RID	Agreement concerning the International Carriage of Dangerous Goods by Rail (Europe)
SADT	Self-Accelerating Decomposition Temperature
SAR	Structure-activity relationship
SDS	Safety Data Sheet
SL	Surface Limit

STEL	Short Term Exposure Limit
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
SVHC	Substance of very high concern
TCSI	Taiwan Chemical Substance Inventory
TDG	Transport of Dangerous Goods (Canada)
TRGS	Technical Rule for Hazardous Substances
TSCA	Toxic Substances Control Act (United States)
TWA	Time-Weighted Average
UN	United Nations
VOC	Volatile organic compounds
vPvB	Very Persistent and Very Bioaccumulative
vPvM	Very Persistent and Very Mobile
As	Allergenic substance
C	Carcinogen
DS	Dermal Sensitizer
Ot	Ototoxicant
pOt	Ototoxicant - potential to cause hearing disorders
PS	Photosensitizer
RS	Respiratory Sensitizer
S	Sensitizer
poS	Sensitizer - capable of causing occupational asthma
Sa	Simple asphyxiant
Sd	Skin designation
pSd	Skin designation - potential for cutaneous absorption
Sdv	Skin designation - vacated
Sk	Skin notation
dSk	Skin notation - danger of cutaneous absorption
pSk	Skin notation - potential for cutaneous absorption

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitization	Calculation method
Skin sensitization	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Chronic aquatic toxicity	Calculation method
Acute aquatic toxicity	Calculation method
Aspiration hazard	Calculation method
Ozone	Calculation method

Key literature references and sources for data used to compile the SDS

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)

European Chemicals Agency (ECHA) (ECHA_API)
U.S. Environmental Protection Agency
U.S. EPA Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
U.S. Hazardous Substance Data Bank (HSDB)
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
U.S. National Institute for Occupational Safety and Health (NIOSH)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Limit Value Legal Basis

European Union (Directive 98/24/EC)	Council Directive 98/24/EC of April 7, 1998 on the protection of the health and safety of workers from the risks related to chemical agents at work, as amended
European Union (Directive 2004/37/EC)	Directive 2004/37/EC of April 29, 2004 on the protection of workers from the risks related to exposure to carcinogens or mutagens at work, as amended
Austria (GKV BGBl. II Nr. 330/2024)	Ordinance on Limit Values for Workplace Substances and on Carcinogens, as amended by BGBl. II Nr. 330/2024, from the Federal Ministry of Economics and Labor
Austria (VGÜ 2008)	Ordinance on health monitoring at the workplace 2008, published through BGBl. II Nr. 224/2007 by Austria Minister for Labor and Social Affairs, as amended
Belgium (Royal Decree 21/01/2020)	Royal Decree of March 11, 2002 on the protection of workers' health against risks from chemical agents at work, as amended
Bulgaria (Regulation No. 13)	Regulation No. 13 of December 30, 2003 on the Protection of Workers from Hazards Related to Exposure to Chemical Agents at Work, as amended
Bulgaria (Regulation No. 10)	Regulation No. 10 of September 26, 2003 on the Protection of Workers from the Risks Associated with Exposure to Carcinogens, Mutagens or Substances Toxic to Reproduction at Work, as amended
Croatia (Official Gazette No. 91/2018)	Official Gazette No. 91/2018 on the Protection of Workers from Exposure to Hazardous Chemicals at Work, the Limit Values of Exposure and the Biological Limit Values, as amended
Cyprus (Cabinet of Ministers Regulation 268/2001)	Cabinet of Ministers Regulation 268/2001 - Safety and Health in the Working Environment (Chemical Substances), as amended
Cyprus (Cabinet of Ministers Regulation 153/2001)	Cabinet of Ministers Regulation 153/2001 - Safety and Health in the Working Environment (Chemical Substances-Carcinogens), as amended
Czech Republic (Regulation 361/2007)	Conditions for the Protection of the Health of Employees at Work, Government Regulation 361/2007, as amended
Czech Republic (Decree Nos. 181/2015 and 240/2015)	Decree 181/2015 and Decree 240/2015, amending Decree No. 432/2003 Coll., laying down the conditions for the application of the work into categories, limit values for the parameters of biological exposure tests and requirements for reporting work with asbestos and biological agents
Denmark (BEK no. 1619 of 19/12/2024)	Statutory Order No. 507, Order on Limit Values for Substances and Materials, as amended by BEK no. 1619 of 19/12/2024
Estonia (Regulation No. 105)	Health and Safety Requirements for the Use of Dangerous Chemicals and Materials Containing Them and Occupational Exposure Limits to Chemical Agents, Regulation No. 105 of March 20, 2001, as amended
Finland (HTP-ARVOT 2025)	Regulation on Concentrations Known to be Hazardous, 55/2025, Publications of Ministry of Social Affairs and Health
France (INRS ED 6443)	Occupational Exposure Limit Values, ED 6443, Published 2021 by the INRS (the National Research and Safety Institute for the Prevention of Occupational Accidents and Diseases), as amended

France (Decree 2009-157)	Decree 2009-1570 of December 15, 2009, relative to the control of chemical risk on workplaces
Germany TRGS	TRGS 900 - Occupational Exposure Limits, Technical Rules for Dangerous Substances, 2025
Germany (TRGS 903)	Biological Threshold Limits (BGW-Values), Technical Rules for Dangerous Substances, 2025
Germany (DFG)	MAK and BAT values of Hazardous Chemical Compounds in the Work Area, published by the German Research Foundation on July 1, 2025
Greece (Presidential Decree 90/1999)	Presidential Decree 90/1999, Occupational Exposure Limits - Protection of workers' health and safety from exposure to certain chemical substances during the workday, as amended
Greece (Presidential Decree 212/2006)	Presidential Decree 212/2006, Protection of workers that are exposed to asbestos
Greece (Presidential Decree 338/2001)	Presidential Decree 338/2001, Protection of workers' health and safety from exposure to certain chemical substances during the workday
Hungary (5/2020 ITM Decree)	5/2020. (II. 6.) Ministry of Innovation and Technology decree on the protection of the health and safety of workers from the risks related to chemical agents, as amended
Ireland (CoP 2024)	2024 Code of Practice for the Safety, Health and Welfare at Work (Chemical Agents) Regulations (2001-2021) & the Safety, Health and Welfare at Work (Carcinogens, Mutagens and Reprotoxic Substances) Regulations (2024)
Italy (Legislative Decree no. 81)	Title IX, Annex XLIII and XXXVIII, Professional Exposure Limits and Annex XXXIX Mandatory Biological Limit Values and Health Monitoring, Legislative Decree no. 81 of April 9, 2008, as amended
Italy (AIDII)	Final Note (1), Ministerial Decree of August 20, 1999 by the Ministry of Health along with the Ministry of Industry, Trade, and Arts
Latvia (Cabinet of Ministers Regulation No. 325)	Cabinet of Ministers Regulation No. 325 of 2007 - Labor Protection Requirements when Coming in Contact with Chemical Substances at Workplaces, as amended
Lithuania (HN 23:2011)	Lithuanian Hygiene Standard HN 23:2011 Occupational Exposure limit values for chemical substances - General requirements of measurement and impact assessment, as amended
Luxembourg (A-N°684)	Grand-Ducal Regulation of 20 July 2018 amending the Grand-Ducal Regulation of 14 November 2016 concerning the protection of the safety and health of employees against the risks associated with chemical agents in the workplace, A-N°684 of 2018
Malta (Subsidiary Legislation 424.24)	Malta Occupational Health and Safety Authority Act: Chapter 424 - Protection of the health and safety of workers from the risks related to chemical agents at work, as amended
Netherlands (Working Conditions Regulations)	Occupational Working Conditions Regulation, Limit Values for substances harmful to health, Annex XIII, as amended
Norway (FOR-2011-12-06-1358)	Regulations concerning action and limit values for physical and chemical agents in the working environment and classified biological agents, as amended
Poland (Legislative Journal 2018 item 1286)	Regulation of the Minister of Family, Labor and Social Policy of June 12, 2018 on the Highest Allowable Concentrations and Intensities of Factors Harmful to Health in the Work Environment, as amended
Portugal (NP 1796:2014)	Portuguese Norm NP 1796:2014, Occupational exposure limits and biological exposure indices to chemical agents, Table 1 - Occupational exposure limits and biological exposure indices to chemical agents (OELs)
Romania (Government Decision no. 1218/2006)	Governmental Decision No. 1218 from September 6, 2006 on the minimum health and safety requirements for protection of workers from the risks related to exposure to chemical agents, Annex No. 1 Mandatory National Occupational Exposure Limit Values for Chemical Agents
Slovakia (Gov. Decree 122/2024)	Government Decree of Slovak Republic 122/2024 of May 22, 2024 amending Government Decree of Slovak Republic 355/2006 about protection of health of employees when working with chemical agents
Slovenia (Regulation No. 100/2001)	Regulation for protection of workers against risks related to exposure to chemical substances at the workplace, Annexes I and II, the Official Gazette of the Republic of Slovenia, No. 100/2001, as amended
Slovenia (Regulation No. 29/2024)	Regulation for protection of workers against risks related to carcinogenic, mutagenic or reprotoxic substances exposure at work, Annex III, The Official Journal of the Republic of Slovenia, No. 29/2024, as amended
Spain (Occupational exposure limits for chemical agents in Spain, 2025)	National Institute for Safety and Health at Work (INSST) - Occupational exposure limits for chemical agents in Spain, 2025, Tables 1 and 3
Sweden (AFS 2023:14)	The Swedish Work Environment Authority's Regulations and General Advice on Respiratory

	limit values in the work Environment
Switzerland (MAK Values)	Occupational Limit Values 2025, Swiss National Accident Insurance Fund, List of MAK Values
Switzerland (BAT Values)	Occupational Limit Values 2025, Swiss National Accident Insurance Fund, List of Biological Limit Values

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Disclaimer

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End of Safety Data Sheet